KUBOTA Corporation is...

Since its inception in 1890, KUBOTA Corporation has grown to rank as one of the major firms in Japan. To achieve this status, the company has through the years diversified the range of its products and services to a remarkable extent. Thirty plants and 35,000 employees produce over 1,000 different items, large and small.

All these products and all the services which accompany them, however, are unified by one central commitment. KUBOTA makes products which, taken on a national scale, are basic necessities. Products which are indispensable. Products which are intended to help individuals and nations fulfill the potential inherent in their environment. KUBOTA is the Basic Necessities Giant.

This potential includes water supply, food from the soil and from the sea, industrial development, architecture, construction and transportation.

Thousands of people depend on KUBOTA’s know-how, technology, experience and customer service. You too can depend on KUBOTA.

UNIVERSAL SYMBOLS

As a guide to the operation of your tractor, various universal symbols have been utilized on the instruments and controls. The symbols are shown below with an indication of their meaning.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>!</td>
<td>Safety Alert Symbol</td>
</tr>
<tr>
<td>🍌</td>
<td>Coolant Temperature</td>
</tr>
<tr>
<td>🌾</td>
<td>Gasoline Fuel</td>
</tr>
<tr>
<td>🐐</td>
<td>Diesel Fuel</td>
</tr>
<tr>
<td>🎖</td>
<td>Brake</td>
</tr>
<tr>
<td>🚬</td>
<td>Brake Light</td>
</tr>
<tr>
<td>🚧</td>
<td>parking brake light</td>
</tr>
<tr>
<td>🔲</td>
<td>Engine-Stop</td>
</tr>
<tr>
<td>🔴</td>
<td>Engine-Run</td>
</tr>
<tr>
<td>🔋</td>
<td>Preheat</td>
</tr>
<tr>
<td>🔄</td>
<td>Starter Control</td>
</tr>
<tr>
<td>🔇</td>
<td>Power Take-Off Clutch Control-Off Position</td>
</tr>
<tr>
<td>🔈</td>
<td>Power Take-Off Clutch Control-On Position</td>
</tr>
<tr>
<td>🔝</td>
<td>Cutting Height</td>
</tr>
</tbody>
</table>

ABBREVIATION LIST

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>API</td>
<td>American Petroleum Institute</td>
</tr>
<tr>
<td>PTO</td>
<td>Power Take Off</td>
</tr>
<tr>
<td>PT</td>
<td>Permanent Type (=Ethylene glycol anti-freeze)</td>
</tr>
<tr>
<td>rpm</td>
<td>Revolutions Per Minute</td>
</tr>
<tr>
<td>SAE</td>
<td>Society of Automotive Engineers</td>
</tr>
<tr>
<td>KRA</td>
<td>Kubota Reverse Awareness System</td>
</tr>
</tbody>
</table>

IMPORTANT

The engine in this machine is not equipped by the manufacturer with a standard spark arrester. It is a violation of California Public Resource Code Section 4442 to use or operate this engine on or near any forest-covered, brush-covered land, or grass-covered land unless the exhaust system is equipped with a working spark arrester meeting state laws. Other states or federal areas may have similar laws.

**WARNING**

Engine exhaust, some of its constituents, certain vehicle components and fluids, contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Canadian Electromagnetic Compatibility (EMC):
This machine complies with Industry Canada ICES-002.
FOREWORD

You are now the proud owner of a KUBOTA LAWN AND GARDEN TRACTOR. This machine is a product of KUBOTA’s quality engineering and manufacturing. It is made of excellent materials and under a rigid quality control system. It will give you long, satisfactory service. To obtain the best use of your machine, please read this manual carefully. It will help you become familiar with the operation of the machine and contains many helpful hints about machine maintenance. It is KUBOTA’s policy to utilize, as quickly as possible, every advance in our research. The immediate use of new techniques in the manufacturing of products may cause some small parts of this manual to become outdated. KUBOTA distributors and dealers will have the most up-to-date information. Please do not hesitate to consult them.

SAFETY FIRST

This symbol, the industry’s "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.

⚠️ DANGER : Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠️ WARNING : Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ CAUTION : Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

IMPORTANT : Indicates that equipment or property damage could result if instructions are not followed.

NOTE : Gives helpful information.
## CONTENTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Overheating Precautions</td>
<td>21</td>
</tr>
<tr>
<td>Fuel Gauge</td>
<td>22</td>
</tr>
<tr>
<td>Hour meter</td>
<td>22</td>
</tr>
<tr>
<td>PARKING</td>
<td>23</td>
</tr>
<tr>
<td>Parking</td>
<td>23</td>
</tr>
<tr>
<td>TRANSPORTING</td>
<td>23</td>
</tr>
<tr>
<td>Directions for Use of Power Steering</td>
<td>23</td>
</tr>
<tr>
<td>Glide Steer</td>
<td>24</td>
</tr>
<tr>
<td>OPERATING THE MOWER</td>
<td>25</td>
</tr>
<tr>
<td>MAKING THE MOST OF YOUR MOWER</td>
<td>25</td>
</tr>
<tr>
<td>ADJUSTING CUTTING HEIGHT</td>
<td>25</td>
</tr>
<tr>
<td>Cutting Height Control Dial</td>
<td>25</td>
</tr>
<tr>
<td>OPERATING THE MOWER</td>
<td>27</td>
</tr>
<tr>
<td>KRA system Normal Operating Mode</td>
<td>27</td>
</tr>
<tr>
<td>PTO Lever</td>
<td>28</td>
</tr>
<tr>
<td>KRA system Override Mode</td>
<td>28</td>
</tr>
<tr>
<td>CLEANING</td>
<td>30</td>
</tr>
<tr>
<td>CLEANING WITH WATER</td>
<td>30</td>
</tr>
<tr>
<td>CLEANING THE MOWING SYSTEM</td>
<td>30</td>
</tr>
<tr>
<td>TIRE AND WHEELS</td>
<td>31</td>
</tr>
<tr>
<td>TIRES</td>
<td>31</td>
</tr>
<tr>
<td>Inflation Pressure</td>
<td>31</td>
</tr>
<tr>
<td>WHEELS</td>
<td>32</td>
</tr>
<tr>
<td>MAINTENANCE</td>
<td>33</td>
</tr>
<tr>
<td>SERVICE INTERVALS</td>
<td>33</td>
</tr>
<tr>
<td>LUBRICANTS, FUEL AND COOLANT</td>
<td>37</td>
</tr>
<tr>
<td>Biodiesel Fuel (BDF)</td>
<td>40</td>
</tr>
<tr>
<td>PERIODIC SERVICE</td>
<td>43</td>
</tr>
<tr>
<td>HOW TO OPEN THE HOOD</td>
<td>43</td>
</tr>
<tr>
<td>DAILY CHECK</td>
<td>43</td>
</tr>
<tr>
<td>Checking Engine Oil Level</td>
<td>44</td>
</tr>
<tr>
<td>Checking Amount of Fuel and Refueling</td>
<td>45</td>
</tr>
<tr>
<td>Checking and Cleaning Radiator and Screen to Prevent Overheating</td>
<td>46</td>
</tr>
<tr>
<td>Checking Tire Pressure</td>
<td>47</td>
</tr>
<tr>
<td>Checking Transmission Fluid Level</td>
<td>48</td>
</tr>
<tr>
<td>Checking Coolant Level</td>
<td>48</td>
</tr>
<tr>
<td>Lubricating All Grease Fittings</td>
<td>49</td>
</tr>
<tr>
<td>Checking Movable Parts</td>
<td>50</td>
</tr>
<tr>
<td>EVERY 25 HOURS</td>
<td>50</td>
</tr>
<tr>
<td>Cleaning Precleaner and Air Cleaner Paper Element</td>
<td>50</td>
</tr>
<tr>
<td>EVERY 50 HOURS</td>
<td>51</td>
</tr>
<tr>
<td>Checking Engine Start System</td>
<td>51</td>
</tr>
<tr>
<td>Checking OPC System</td>
<td>52</td>
</tr>
<tr>
<td>Checking PTO Control System</td>
<td>52</td>
</tr>
<tr>
<td>Cleaning Air Cleaner Element</td>
<td>53</td>
</tr>
<tr>
<td>Checking Carbon Canister Air Filter</td>
<td>54</td>
</tr>
<tr>
<td>Checking Gear Box Oil Level</td>
<td>55</td>
</tr>
<tr>
<td>Greasing</td>
<td>55</td>
</tr>
<tr>
<td>Task</td>
<td>Page</td>
</tr>
<tr>
<td>------------------------------------------</td>
<td>------</td>
</tr>
<tr>
<td>Oiling</td>
<td>56</td>
</tr>
<tr>
<td>Checking Battery Condition</td>
<td>59</td>
</tr>
<tr>
<td>EVERY 100 HOURS</td>
<td>60</td>
</tr>
<tr>
<td>Changing Engine Oil [GR2020G]</td>
<td>60</td>
</tr>
<tr>
<td>Replacing Air Cleaner Paper Element</td>
<td>61</td>
</tr>
<tr>
<td>Cleaning Engine Shroud Panel</td>
<td>62</td>
</tr>
<tr>
<td>Checking Fuel Filter</td>
<td>62</td>
</tr>
<tr>
<td>Checking Brake</td>
<td>63</td>
</tr>
<tr>
<td>Checking Fan Drive Belt Tension</td>
<td>63</td>
</tr>
<tr>
<td>EVERY 150 HOURS</td>
<td>64</td>
</tr>
<tr>
<td>Changing Gear Box Oil</td>
<td>64</td>
</tr>
<tr>
<td>EVERY 200 HOURS</td>
<td>65</td>
</tr>
<tr>
<td>Replacing Engine Oil Filter Cartridge</td>
<td>65</td>
</tr>
<tr>
<td>Changing Engine Oil [GR2120, GR2120AU]</td>
<td>66</td>
</tr>
<tr>
<td>Replacing Transmission Oil Filter Cartridge</td>
<td>67</td>
</tr>
<tr>
<td>Adjusting Front Axle Pivot</td>
<td>68</td>
</tr>
<tr>
<td>Checking Spark Plug Condition &amp; Gap</td>
<td>68</td>
</tr>
<tr>
<td>Cleaning Engine Shroud</td>
<td>68</td>
</tr>
<tr>
<td>Replacing Fuel Filter</td>
<td>68</td>
</tr>
<tr>
<td>EVERY 400 HOURS</td>
<td>69</td>
</tr>
<tr>
<td>Changing Transmission Fluid</td>
<td>69</td>
</tr>
<tr>
<td>Cleaning Transmission Strainer</td>
<td>70</td>
</tr>
<tr>
<td>Changing Front Axle Case Oil</td>
<td>70</td>
</tr>
<tr>
<td>Replacing Fuel Filter</td>
<td>71</td>
</tr>
<tr>
<td>EVERY 1500 HOURS</td>
<td>71</td>
</tr>
<tr>
<td>Checking Fuel Injection Nozzle (Injection Pressure)</td>
<td>71</td>
</tr>
<tr>
<td>EVERY 2000 HOURS or EVERY 2 YEARS</td>
<td>71</td>
</tr>
<tr>
<td>Flush Cooling System and Changing Coolant</td>
<td>71</td>
</tr>
<tr>
<td>Anti-freeze</td>
<td>72</td>
</tr>
<tr>
<td>EVERY 3000 HOURS</td>
<td>72</td>
</tr>
<tr>
<td>Checking Injection Pump</td>
<td>72</td>
</tr>
<tr>
<td>EVERY 1 YEAR</td>
<td>73</td>
</tr>
<tr>
<td>Replacing Air Cleaner Element</td>
<td>73</td>
</tr>
<tr>
<td>Checking Radiator Hose and Clamp</td>
<td>73</td>
</tr>
<tr>
<td>Checking Hydraulic Hose</td>
<td>73</td>
</tr>
<tr>
<td>Checking Fuel Lines, Fuel Vapor Lines</td>
<td>74</td>
</tr>
<tr>
<td>Checking Intake Air Line</td>
<td>75</td>
</tr>
<tr>
<td>Checking Engine Breather Hose</td>
<td>75</td>
</tr>
<tr>
<td>Checking Mower Gear Box Oil Seal</td>
<td>75</td>
</tr>
<tr>
<td>EVERY 4 YEARS</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Hydraulic Hose</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Fuel Lines and Fuel Vapor Lines</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Engine Breather Hose</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Radiator Hose</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Mower Gear Box Oil Seal</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Intake Air Line</td>
<td>76</td>
</tr>
<tr>
<td>SERVICE AS REQUIRED</td>
<td>76</td>
</tr>
<tr>
<td>Replacing Fuses</td>
<td>76</td>
</tr>
<tr>
<td>Replacing bulbs</td>
<td>77</td>
</tr>
<tr>
<td>Checking and Replacing Blade</td>
<td>77</td>
</tr>
<tr>
<td>Replacing Mower Belt</td>
<td>79</td>
</tr>
<tr>
<td>Bleeding Fuel System</td>
<td>79</td>
</tr>
</tbody>
</table>
SAFE OPERATION

Careful operation is your best insurance against an accident. Read and understand this section carefully before operation. All operators, no matter how experienced they may be, should read this and other related manuals before operation of the machine or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.

This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

1. BEFORE OPERATING

1. Know the controls and how to stop quickly.
2. Pay special attention to the safety labels on the machine and mower.
3. The exhaust gas from the muffler is very hot. To prevent fire, do not expose dry grass, mowed grass, oil or any other combustible materials to exhaust gas. Use a spark arrester where required. Also keep the engine and muffler clean all the time.
4. Never wear loose, torn, or bulky clothing. It may catch on moving parts or controls, leading to the risk of accident. Safety boots or shoes, eye and hearing protection, gloves, etc. are recommended.
5. Do not operate machine or any implement attached to it while under the influence of alcohol, drugs, or other substances or while fatigued.
6. Check brakes, and other mechanical parts for faulty adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (For further details, see "MAINTENANCE" section.)
7. Keep the machine and attachments in good operating condition and keep safety devices in place and in proper working condition.
8. This machine is equipped with many safety devices. Do not attempt to remove or alter them.
9. Keep all shields and guards in place. Replace all missing or damaged items for your safety.
10. Never allow any bystanders around or near machine during operation. Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
11. Before allowing other people to use your machine, explain proper operation to them and have them read this manual before operation.
12. Never allow passengers or non-qualified operators on the machine at any time. You must operate the machine from the seat only.
13. Carefully check the area to be mowed and clear any objects such as rocks, bottles, cans, toys, etc., that may damage the mower, the grass catcher or cause personal injury.
14. Keep your machine clean. Dirt, grease, and trash accumulations contribute to fires or lead to personal injury.
15. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition. Check the mower blade mounting bolts for proper tightness at frequent intervals.
16. Use only attachments recommended by KUBOTA. Use proper ballast to front or rear of machine to reduce the risk of upsets. Follow the "Safe Operation" procedures, specified in the Equipment's Manual.
17. Follow the maintenance recommendations. See "MAINTENANCE" section.
18. It is recommended that your machine be thoroughly inspected at least once a year by an authorized KUBOTA Dealer.

2. OPERATING

◆ Starting
1. Never start engine or operate levers from anywhere other than the seat.
2. Before starting the engine, make sure that all levers (including auxiliary control levers) are in their neutral positions, that the parking brake is engaged, and that both the mower clutch and the Power Take-Off (PTO) are disengaged.
3. Do not start engine by shorting across starter terminals or by by-passing the safety start switch. The machine may start and move if normal starting circuitry is bypassed.
4. Do not operate or idle engine in a poorly ventilated area. Exhaust contains poisonous carbon monoxide, a colorless and odorless gas.

◆ Working
1. Watch where you are going at all times. Watch for and avoid obstacles. Be alert near trees and other obstructions.
2. When working in groups, always let others know what you are doing ahead of time.
3. Never try to get on or off a moving machine.
4. When using any attachments, never direct discharge material toward bystanders. Do not allow anyone near the attachments while in operation.
   Do not mow when bystanders are present in the mowing area.
5. To reduce fire hazards, keep the engine exhaust area free of grass or leaves.
6. Slow down before turning.
7. Turn off blades when not mowing.
8. Mow only in daylight.
9. Be sure rotating blades and engine are stopped and the key is removed before placing hands or feet near blades.
10. Shut the engine off and wait for all movement to stop before unclogging chute.
11. Know what is behind you and disengage power to mower before backing up. Do not mow while in reverse unless absolutely necessary and only after observation of the entire area behind the mower.
12. Know what is behind you before overriding the KRA system. Do not override the KRA system unless absolutely necessary and safe to do so. KUBOTA strongly recommends against overriding the KRA system.
13. When mowing for the first time, cut the grass higher than desired. This will uncover any unseen object that may damage the mower or grass catcher.
14. Always inspect the mower and grass catcher after striking any foreign object. This will insure that all mower and grass catcher parts are safe and secure and not damaged. Repair or replace any damaged parts before restarting.
15. Use only attachment recommended in this manual. Use proper ballast to front or rear of machine to reduce the risk of upsets. Follow the "SAFE OPERATION" procedures specified in the manuals included with the equipment.
16. Do not operate the mower without either the grass container or the guard in place. Be aware of the mower discharge direction and do not point it at anyone.
17. Watch for traffic when operating near or crossing roadways.
18. Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove the key before dismounting.

19. Be extremely alert for all other traffic when operating the mower and grass catcher near public roads or highways.
20. Do not operate where machine could tip or slip. Do not operate near ditches, holes, embankments, or other terrain which may collapse under the machine's weight. The risk of machine tip-over is increased when the ground is loose or wet.

◆ **Pulling loads**
Use extra care when pulling loads to reduce the risk of serious personal injury or death due to a machine tip-over.

a) Pull only from the hitch. Never attach loads to the axle housing or any other point above hitch.
b) Limit loads to those you can safely control.
c) Do not turn sharply.
d) Use care when backing.
e) Use front ballast or wheel weights when suggested in this Operator's Manual.

◆ **Operation on slopes**
Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.
- Do not lift the grass container on a slope.

DO

1. Slowly mow up and down slopes, not across, to avoid machine tip-over. Stay off hills and slopes too steep for safe operation. Do not make sudden changes in speed or direction.
2. Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
3. If the machine stops going uphill, disengage PTO and back slowly down.
4. Reduce speed and exercise extreme caution on slopes and in sharp turns to prevent tip-over or loss of control.
5. Use special caution when changing direction on slopes.
6. Remove obstacles such as rocks, tree limbs, etc.
7. Stay alert for holes in the terrain and other hidden hazards. Keep away from drop-offs. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
8. Follow KUBOTA’s recommendations for wheel weights or counterweights to improve stability.
9. The weight of grass in the grass container may increase the possibility of tip over.
DO NOT

1. Do not turn on slopes unless necessary and then turn slowly and gradually downhill, if possible.
2. Do not use the machine on steep inclines.
3. Do not mow near drop-offs, ditches, or embankments. The machine could suddenly turn over if a wheel falls over the edge of a cliff or ditch, or if an edge caves in.
4. Do not mow on wet grass. Reduced traction could cause sliding.
5. Do not try to stabilize the machine by putting your foot on the ground.
6. Do not stop or start suddenly when going uphill or downhill.
7. Never "freewheel". Do not let the machine travel downhill with HST pedal at neutral position.
8. Do not modify or alter the machine and protective guards.

◆ **Children**

Tragic accidents can occur if the operator is not alert to the presence of children. Children are attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

1. Keep children out of the mowing area and under the watchful care of another responsible adult.
2. Be alert and turn the machine off if children enter the area.
3. Before and when backing, look behind and down for small children.
4. Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
5. Never allow children to operate the machine, even under adult supervision.
6. Use extra care when approaching blind corners, shrubs, trees, or other obstructions that might hide children from sight.

◆ **Operators, age 60 years and above**

Data indicates that operators, age 60 years and above, are involved in a large percentage of machine-related injuries. These operators should evaluate their ability to operate the machine safely enough to protect themselves and others from serious injury.

◆ **Stopping**

1. Make sure that the machine has come to a complete stop before dismounting.
2. Before dismounting, disengage the PTO, lower all implements, place all control levers in their neutral positions, apply parking brake, turn off the engine and remove the key.
3. Do not park the machine on a steep incline. Park on a flat level surface.

3. **USING THE PTO**

1. Before installing or using PTO-driven equipment, read the manufacturer's manual and review the safety labels attached to the equipment.
2. Wait until all moving components have completely stopped before connecting, disconnecting, adjusting, cleaning, or servicing any PTO-driven equipment.
3. Use the PTO with KUBOTA approved attachments.

4. **USING THE LIFT LINK**

1. Use lift link only with KUBOTA authorized attachments designed for lift link usage.

5. **TRANSPORTING**

1. Disengage power to attachment(s) when transporting or not in use.
2. Do not tow this machine. Use a suitable truck or trailer when transporting on public roads.
3. It is recommended that this machine not be used on public roads.
4. Use extra care when loading or unloading the machine into a trailer or truck.

6. **SERVICING**

1. Before servicing the machine, park the machine on a firm, level surface, set the parking brake, stop the engine and remove the key.
2. Securely support machine or any machine elements with stands or suitable blocking before working underneath. For your safety do not rely on hydraulically supported devices, they may leak down, suddenly drop or be accidently lowered.
3. To avoid injury, do not adjust, unclog or service the mower or grass catcher with the engine running. Make sure rotating blades are stopped before dismounting the machine.
4. Disengage power to attachment(s), stop the engine and remove the key before making any repairs or adjustments.
5. Allow the machine to cool off before servicing the engine, muffler, etc.
6. Keep machine free of grass, leaves, or other debris build-up.
7. Use extra care in handling gasoline and diesel fuels. They are flammable and vapor is explosive.
   (1) Use only an approved container.
   (2) Do not remove fuel cap or refuel with the engine running. Allow engine to cool before refueling. Do not smoke while refueling or when standing near fuel.
(3) Do not refuel the machine indoors and always clean up spilled fuel or oil.
(4) Do not store the machine or fuel container inside where there is an open flame, such as in a water heater.
8. Do not change the engine governor setting or overspeed the engine.
10. Mower blades are sharp and can cut your hands. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
11. Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
12. Do not smoke when working around the battery. Keep all sparks and flames away from battery. The battery presents an explosion hazard because it gives off hydrogen and oxygen...especially when recharging.
13. Before "JUMP STARTING" a dead battery, read and follow all of the instructions to help protect the alternator from damage due to extreme load changes. (See "JUMP STARTING" in "OPERATING THE ENGINE" section.) Batteries contain sulfuric acid and produce explosive gases. Follow the instructions below to prevent personal injury.
   - Wear eye and skin protection.
   - Keep sparks and flame away.
   - Always have adequate ventilation while charging or using the battery.
14. Keep first aid kit and fire extinguisher available at all times.
15. Disconnect the battery's negative (-) cable before working on or near electric components.
16. Do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.
17. To avoid sparks from an accidental short circuit, always disconnect the battery's negative (-) cable first and connect it last.
18. Make sure cir-clips, nuts and spring lock washers are properly secured on the front and rear wheels, respectively.
20. Check brake operation frequently. Adjust and service as required.
21. Properly dispose of used lubricants, filters, batteries, and other such components.
22. Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.
23. Always maintain the correct tire inflation pressure. Do not inflate tires above the recommended pressure shown in the Operator's Manual.
24. Securely support the machine when changing wheels.
25. Make sure that wheel bolts have been tightened to the specified torque.
26. Escaping hydraulic fluid under pressure has sufficient force to penetrate the skin causing serious personal injury. Before disconnecting lines, be sure to relieve all pressure. Before applying pressure to the system, make sure all connections are tight and that lines, pipes, and hoses are not damaged.
27. Fluid escaping from pinholes may be invisible. Use a piece of cardboard or wood to search for suspected leaks: do not use hands. Use safety goggles or other eye protection.

If injured by escaping fluid, see a medical doctor at once. Serious infection or reaction will result if proper medical treatment is not administered immediately. This fluid can produce gangrene or severe allergic reaction.

28. Waste products such as used oil, fuel, hydraulic fluid, and batteries, can harm the environment, people, pets and wildlife. Please dispose properly.

29. Do not use beverage containers for waste fluids or other products. Someone, particularly children, may drink them by mistake.

30. See your local Recycling Center or KUBOTA Dealer to learn how to recycle or get rid of waste products.

- A Material Safety Data Sheet (MSDS) provides specific details on chemical products; physical and health hazards, safety procedures, and emergency response techniques. The seller of the chemical products used with your machine is responsible for providing the MSDS for that product upon request.

7. STORAGE

1. Keep the machine and supply of fuel in locked storage and remove the key to prevent children or others from playing or tampering with them.

2. When machine is to be stored for a long time, disconnect battery cables or remove the battery. Always remove the negative (-) cable first and reinstall the negative (-) cable last.

3. Do not store the machine with fuel in the tank inside a building where fumes may ignite. Allow the engine to cool before storing.

4. To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without adequate ventilation.

5. To reduce fire hazards, clean the machine thoroughly before storage. Dry grass and leaves around the engine and mufflers may ignite.

6. Moisture content in most grasses can damage the mower and grass catcher if these components are not properly cleaned after use. Also, dry grass and leaves left in the container can be a fire hazard. Always make sure the container and the duct are clean and completely empty before storage.
8. DANGER, WARNING AND CAUTION LABELS

(1) Part No. K1211-6581-1

WARNING

TO AVOID SERIOUS INJURY OR DEATH
- GO UP AND DOWN SLOPES, NOT ACROSS.
- AVOID SUDDEN TURNS.
- IF MACHINE STOPS, STOP BLADE AND BACK DOWN SLOWLY.
- KEEP SAFETY DEVICES (GUARDS, SHIELDS AND SWITCHES) IN PLACE AND WORKING.
- REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADE.
READ OPERATOR'S MANUAL.

1BDHAHADAP0220

(2) Part No. K1122-6584-2

DANGER

ROTATING BLADES CUT OFF ARMS AND LEGS
- NEVER CARRY CHILDREN OR OTHERS.
- NEVER MOW WHEN CHILDREN OR OTHERS ARE AROUND.
- LOOK DOWN AND BEHIND BEFORE AND WHILE BACKING.

1BDHAHADAP0220

(3) Part No. K5617-7312-1

DANGER

1. STAY CLEAR OF DISCHARGE OPENING AT ALL TIMES.
2. DO NOT PUT HANDS OR FEET INTO MOWER WHEN ENGINE IS RUNNING.
3. DO NOT OPERATE MOWER WITHOUT DISCHARGE DEFLECTOR.

1BDABBBSAP0020

(4) Part No. K1261-6583-1 [GR2020G]
Part No. K1162-6583-1 [GR2120, GR2120AU]

DANGER

TO AVOID POSSIBLE INJURY OR DEATH FROM A MACHINE RUNAWAY.
1. Do not start engine by shorting across starter terminals or bypassing the safety start switch. Machine may start in gear and move if normal starting circuitry is bypassed.
2. Start engine only from operator's seat with transmission and PTO OFF. Never start engine while standing on the ground.

1BDHAHADAP0230


WARNING

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

1AYAAACP0000

(6) Part No. K3284-6569-1 [GR2120AU]

• Use ear protection to avoid damage to hearing.
• Always wear protective glasses.

1BDABDMAP011A

(6) Part No. K1025-6595-1 [GR2020G, GR2120]

California Proposition 65

WARNING

Engine exhaust, some of its constituents, certain vehicle components and fluids, contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

1BDHAHAAAP003A
1BDHAHAAAP071A
1BDHAHAAAP037A
(1) Part No. K1270-6582-1

**WARNING**

To avoid serious injury:
- Know location and function of all controls.
- Before starting engine, make certain PTO is off, shift into neutral and everyone is at a safe distance from machine.
- To reduce fire hazards, keep the exhaust well clear of dry grass, dry leaves or other combustible material.
- Before dismounting, disengage PTO clutch, lower implement, shift into neutral, set parking brake, stop engine and remove the key.

(2) Part No. K5617-7311-1

**DANGER**

Do not put hands or feet into mower when engine is running.
SAFE OPERATION

(1) Part No. K1221-6113-2 [GR2020G]

DANGER / POISON
- SHIELD EYES
  EXPLOSIVE GASES can cause blindness or injury.
- NO SPARKS / FLAMES / SMOKING
- SULFURIC ACID can cause blindness or severe burns.
- Flush eyes immediately with water.
- Get medical help fast.

(2) Part No. K3181-6116-2 [GR2120, GR2120AU]

DANGER / POISON
- SHIELD EYES
  EXPLOSIVE GASES can cause blindness or injury.
- NO SPARKS / FLAMES / SMOKING
- SULFURIC ACID can cause blindness or severe burns.
- Flush eyes immediately with water.
- Get medical help fast.

(3) Part No. K1260-6586-1 [GR2020G]

Stay clear of the PTO belt.

(4) Part No. K1272-6558-1 [GR2120, GR2120AU]

Do not get your hands close to the engine fan and fan belt.

(5) Part No. K2601-9616-2 [GR2020G]

PROPOSITION 65 WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer.
WASH HANDS AFTER HANDLING.

AVERTISSEMENT PROPOSITION 65 : Les postes de batterie, les prises et les accessoires associés contiennent du plomb et des composés de plomb, produits chimiques connus du Etat de la Californie pour causer le cancer et des effets nocifs sur la reproduction. Les batteries contiennent aussi d'autres produits chimiques connus dans l'Etat de la Californie pour causer le cancer. NETTOYER LES MAINS APRES MANIPULATION.
(1) Part No. K1252-6542-1
Do not touch hot surface like muffler, etc.

(2) Part No. K2110-6573-1
HOT SURFACE
DO NOT TOUCH
(1) Part No. K3211-6562-1 [GR2020G]
Gasoline fuel only  No fire

(2) Part No. K1272-6585-2 [GR2120, GR2120AU]
Diesel fuel only  No fire

(3) Part No. K1032-3412-2 [GR2020G]

(4) Part No. K7724-6566-1 [GR2120AU]
If it’s used out of north American market, higher sulfur fuel may also be allowed to use as specified in the Operator’s manual.
9. CARE OF DANGER, WARNING AND CAUTION LABELS

1. Keep danger, warning and caution labels clean and free from obstructing material.
2. Clean danger, warning and caution labels with soap and water, dry with soft cloth.
3. Replace damaged or missing danger, warning and caution labels with new labels from your local KUBOTA Dealer.
4. If a component with danger, warning and caution label(s) affixed is replaced with new parts, make sure new label(s) is (are) attached in the same location(s) as the replaced component.
5. Mount new danger, warning and caution labels by applying on a clean dry surface and pressing any bubbles to outside edge.
After reading this manual thoroughly, you will find that you can do some of the regular maintenance yourself. Your dealer has knowledge to help you get the best performance from your new machine and wants to help you get the most value from it.

When in need of parts or major service, be sure to see your KUBOTA Dealer. When in need of parts, be prepared to give your dealer the machine, engine and mower serial numbers.

Locate the serial numbers now and record them in the space provided.

<table>
<thead>
<tr>
<th>Type</th>
<th>Serial No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine</td>
<td></td>
</tr>
<tr>
<td>Engine</td>
<td></td>
</tr>
<tr>
<td>Mower</td>
<td></td>
</tr>
<tr>
<td>Date of Purchase</td>
<td></td>
</tr>
<tr>
<td>Name of Dealer</td>
<td></td>
</tr>
</tbody>
</table>

(To be filled in by purchaser)

**Warranty**

This machine is warranted under the Kubota Limited Express warranty a copy of which may be obtained from your selling dealer. No warranty shall, however, apply if the machine has not been handled according to the instruction given in the Operator's Manual even it is within the warranty period.

**Scraping the machine and its procedure**

To put the machine out of service, correctly follow the local rules and regulations of the country or territory where you scrap it. If you have questions, consult your local KUBOTA Dealer.
## SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>GR2020G</th>
<th>GR2120</th>
<th>GR2120AU</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Engine</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Model</td>
<td>GH631</td>
<td>D782</td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Air-cooled Gasoline</td>
<td>Liquid-cooled Diesel</td>
<td></td>
</tr>
<tr>
<td>Total displacement</td>
<td>cm³ (cu. in.)</td>
<td>674 (41)</td>
<td>778 (47.5)</td>
</tr>
<tr>
<td>Gross power</td>
<td>kW (HP)</td>
<td>15.3 (20.5)*1</td>
<td>12.7 (17)*1</td>
</tr>
<tr>
<td>Rated revolution</td>
<td>rpm</td>
<td>---</td>
<td>3000</td>
</tr>
<tr>
<td>Low idling revolution</td>
<td>rpm</td>
<td>---</td>
<td>1200 to 1350</td>
</tr>
<tr>
<td>No. of cylinders</td>
<td>2</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>Starter</td>
<td>Electric starter with battery</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Battery</td>
<td>10U1L (12V, 300CCA)</td>
<td>51R (12V, 475CCA)</td>
<td></td>
</tr>
<tr>
<td>Fuel</td>
<td>Automobile unleaded or regular gasoline Gasohol<em>2 MTBE</em>2</td>
<td>Diesel fuel No.1 (below -10 °C) Diesel fuel No.2 (above -10 °C)</td>
<td></td>
</tr>
<tr>
<td>Preheating system</td>
<td>---</td>
<td></td>
<td>Super glow</td>
</tr>
<tr>
<td>Engine stop</td>
<td></td>
<td>Key stop</td>
<td></td>
</tr>
<tr>
<td><strong>Capacity</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel tank</td>
<td>L (U.S.gals.)</td>
<td>16 (4.2)</td>
<td>18 (4.8)</td>
</tr>
<tr>
<td>Engine oil</td>
<td>L (U.S.qts.)</td>
<td>1.9 (2.0)</td>
<td>2.8 (3.0)</td>
</tr>
<tr>
<td>Radiator coolant</td>
<td>L (U.S.qts.)</td>
<td>---</td>
<td>2.1 (2.2)</td>
</tr>
<tr>
<td>Hydrostatic transmission oil</td>
<td>L (U.S.qts.)</td>
<td></td>
<td>3.3 (3.5)</td>
</tr>
<tr>
<td><strong>Machine</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PTO</td>
<td>Shaft drive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PTO clutch</td>
<td>Hydraulic Wet Multi Discs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PTO brake</td>
<td>Wet Multi Discs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tires</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Size</td>
<td>16 x 7.50 - 8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Turf, Bar</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Size</td>
<td>23 x 10.50 - 12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Turf, Bar</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Steering type</td>
<td>Full hydraulic power steering (Glide steer)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brake</td>
<td>Internal expanding brake</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Travel speed control</td>
<td>Foot pedal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transmission</td>
<td>Hydrostatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Traveling speeds</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Forward</td>
<td>km/h (mph)</td>
<td>0 to 10 (0 to 6.2)</td>
<td></td>
</tr>
<tr>
<td>Reverse</td>
<td>km/h (mph)</td>
<td>0 to 5 (0 to 3.1)</td>
<td></td>
</tr>
</tbody>
</table>
### SPECIFICATIONS

**NOTE:** *1 Power (HP) specifications for individual gasoline/diesel engine models are rated pursuant to Society of Automobile Engineers (SAE) J1940 based on gross output testing performed in accordance with SAE J1995 without the air cleaner and muffler. The engine output value indicated on the EPA exhaust gas label is the ISO 8178 net value without a cooling fan. GR2120/GR2120AU: 12.5 kW*

*2 Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) or Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved for the engine. Other gasoline/alcohol blends are not approved.*

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Model</th>
<th>GR2020G</th>
<th>GR2120</th>
<th>GR2120AU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall length</td>
<td>mm (in.)</td>
<td>1990 (78.3)</td>
<td>1550 (61.0)</td>
<td>1700 (66.9)</td>
</tr>
<tr>
<td>Overall width with mower deck</td>
<td>mm (in.)</td>
<td>1550 (61.0)</td>
<td>1550 (61.0)</td>
<td>1700 (66.9)</td>
</tr>
<tr>
<td>Overall height</td>
<td>mm (in.)</td>
<td>1290 (50.8)</td>
<td>1280 (50.4)</td>
<td>1280 (50.4)</td>
</tr>
<tr>
<td>Wheel base</td>
<td>mm (in.)</td>
<td>825 (32.5)</td>
<td>820 (32.3)</td>
<td>820 (32.3)</td>
</tr>
<tr>
<td>Tread Front</td>
<td>mm (in.)</td>
<td>400 (882)</td>
<td>435 (959)</td>
<td>440 (970)</td>
</tr>
<tr>
<td>Tread Rear</td>
<td>mm (in.)</td>
<td>400 (882)</td>
<td>435 (959)</td>
<td>440 (970)</td>
</tr>
<tr>
<td>Weight with mower deck</td>
<td>kg (lbs)</td>
<td>400 (882)</td>
<td>435 (959)</td>
<td>440 (970)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Mower deck</th>
<th>Model</th>
<th>RCK48GR</th>
<th>RCK48GR</th>
<th>RCK54GR</th>
<th>RCK48GR</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Mower</th>
<th>Model</th>
<th>RCK48GR</th>
<th>RCK54GR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cutting width</td>
<td>mm (in.)</td>
<td>1219 (48.0)</td>
<td>1372 (54.0)</td>
</tr>
<tr>
<td>Cutting height</td>
<td>mm (in.)</td>
<td>25 to 102 (1.0 to 4.0)</td>
<td></td>
</tr>
<tr>
<td>Adjustment of cutting height</td>
<td></td>
<td>Dial gauge</td>
<td></td>
</tr>
<tr>
<td>Mounting method</td>
<td></td>
<td>Quick joint, Parallel linkage</td>
<td></td>
</tr>
<tr>
<td>Weight (Approx.)</td>
<td>kg (lbs)</td>
<td>75 (165.3)</td>
<td>80 (176.4)</td>
</tr>
<tr>
<td>Dimensions</td>
<td>mm (in.)</td>
<td>900 (35.4)</td>
<td>905 (35.6)</td>
</tr>
<tr>
<td>Total length</td>
<td>mm (in.)</td>
<td>1550 (61.0)</td>
<td>1700 (66.9)</td>
</tr>
<tr>
<td>Total width</td>
<td>mm (in.)</td>
<td>290 (11.4)</td>
<td></td>
</tr>
<tr>
<td>Discharge direction</td>
<td></td>
<td>RIGHT</td>
<td></td>
</tr>
<tr>
<td>Gear box oil</td>
<td>L (U.S.qts.)</td>
<td>0.15 (0.16)</td>
<td></td>
</tr>
</tbody>
</table>
The KUBOTA Machine has been thoroughly tested for proper performance with implements sold or approved by KUBOTA. Use of implements which exceed the maximum loading weight listed below, or which are not recommended for use with the KUBOTA Machine may result in malfunctions or failures of the machine, damage to other property and injury to the operator or others. (Any malfunctions or failures of the machine resulting from use with improper implements are not covered by the warranty.)

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Front axle ( W_f )</th>
<th>Rear axle ( W_r )</th>
<th>Total gross vehicle weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>GR2020G</td>
<td>300 kg (661 lbs)</td>
<td>500 kg (1102 lbs)</td>
<td>700 kg (1543 lbs)</td>
</tr>
<tr>
<td>GR2120</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>GR2120AU</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Ballast

WARNING
To avoid serious injury or death:
- Additional ballast will be needed for operating specific attachments. When the attachment is raised, drive slowly over rough ground, regardless of how much ballast is used.
- Add front ballast to increase front end stability and help prevent possible front end tip up.
- Always back up when going up a slope. Driving forward could cause the machine to tip over backward. Stay off hills and slopes too steep for safe operation.

Front ballast is added for stability and steering control when heavy rear mounted equipment is installed. Front ballast also compensates for weight transferred to the rear wheels by the draft of towed implements through the hitch.
Add additional front ballast, if necessary, for stability and safety during transport of heavy rear mounted equipment. Front end ballast may not always maintain the required stability if the machine is driven too fast over rough ground with heavy rear mounted equipment in the raised position. Use care and drive slowly under these conditions. Limit ballast to machine operating capacity. Be sure to remove ballast when it is not needed.
Add ballast to rear end if needed for stability. Heavy front mounted attachments tend to lift rear wheels. Add enough ballast to maintain steering control and prevent tipover. The Attachment's Manual shows how much rear ballast is required for your application. Rear ballast are available from your KUBOTA Dealer.
INSTRUMENT PANEL AND CONTROLS

(1) Easy checker(TM)................................. 21
(2) Choke lever (GR2020G)............................ 13
(3) Throttle lever............................................. 19
(4) Head light switch........................................ 18
(5) Parking brake pedal.................................... 19
(6) PTO lever.................................................... 28
(7) Hydraulic lift lever...................................... 19
(8) Hour meter.................................................. 22
(9) Cruise control knob...................................... 20
(10) KRA system override switch...................... 28
(11) Key switch................................................... 12
(12) Brake pedal............................................... 11
(13) Speed control pedal................................... 20
(14) Discharge chute ......................................... -
ATTACHING THE MOWER

**WARNING**
To avoid serious injury or death:
- Shut off the engine and remove the key before attaching the mower.

Mounting the Mower Deck
1. Park the machine on level ground and place the mower deck at the left side of the machine.
2. Set the front anti-scalp rollers at the topmost position. Turn the front wheel to the right.
3. Pull the hydraulic lift lever to raise rear links.
4. Adjust the height control dial to "1". Slide the mower deck under the machine, and then return wheels to straight ahead position.
5. Place the hydraulic lift lever in the "DOWN" position. Push down the rear links to align with the mower bracket.
6. Release the L pins lock to attach the rear links to the mower deck.
7. Attach the front links to the front roller brackets.
Adjust the length (L) of the front link.

(See "ADJUSTING THE PARALLEL LINKAGE" in "MOWER MOUNTING" section.)

8. Pull the lever fulcrum fixing pin and turn it counterclockwise to lock.
9. Hook and raise the front link with the link fixing lever, and then lay the link fixing lever onto the front bracket of the machine.
10. Turn the lever fulcrum fixing pin clockwise and push it into position to fix the link fixing lever.

11. Pull back the coupler of the universal joint.

Push the universal joint into the PTO shaft until the coupler locks.

Tug the universal joint backward and forward to make sure it is locked securely.

NOTE:

- For dismounting the mower deck, reverse the above procedures.
ADJUSTING THE PARALLEL LINKAGE

WARNING
To avoid serious injury or death:
- Shut off the engine and remove the key.
- Set parking brake.
- Allow the blades to stop before making adjustments.
- Blades may be sharp, when you handle blades, wear heavy gloves or wrap end of blade with a rag.

1. Park the machine on a level surface.
2. Make sure the mower blades are level. Then tighten the lock nuts securely.
   Adjust (L) of front links with lock nut so that \( A = 0 \) to 5 mm (0 to 0.2 in.).
   \[ A = (Y) - (X) \]

ADJUSTING THE MOWER DECK (SIDE TO SIDE)

WARNING
To avoid serious injury or death:
- Shut off the engine and remove the key.
- Set parking brake.
- Allow the blades to stop before making adjustments.
- Blades may be sharp. When you handle blades, wear heavy gloves or wrap end of blade with a rag.

1. Park the machine on a level surface.
2. Tire inflation pressure must be correct.
   (See "TIRE AND WHEELS" section.)
3. Raise the hydraulic lift lever to the top position.
4. Turn the cutting height control dial to adjust height to the desired height.
5. Lower the mower deck by pushing the hydraulic lift lever forward.
6. Turn the left blade so that it is parallel to rear axle. Hold drive belt and the turn right blade so that it is parallel to axle.
7. Measure from each outside blade tip (L) and (R) to the level surface. The difference between measurements should be less than 3 mm (0.1 in.).
8. Loosen the locknut at both sides of the machine. Adjust the cutting height fine tuning bolts so that the difference between measurements (L) and (R) is less than 3 mm (0.1 in.).

9. Lock the nuts.

ADJUSTING THE MOWER LIFT STOPPERS
The mower lift stoppers are designed for maintaining the balance of the mower deck, when lifting the mower to the highest position. Make sure that the stoppers are in contact with the underside of the frame.

To adjust:
1. Lift the mower to the highest position.
2. Loosen the lock nuts and adjust the stoppers on both sides so that the bolt heads are in contact with the underside of the frame.
3. Lower the mower deck.
4. Turn the stoppers counterclockwise a half turn, and then secure the lock nuts.

DISMOUNTING THE MOWER DECK
For dismounting the mower deck, reverse the above procedures.
**OPERATING THE ENGINE**

**WARNING**

To avoid serious injury or death:
- Read "SAFE OPERATION" in the front of this manual.
- Read the danger, warning and caution labels located on the machine.
- To avoid danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.
- Never start the engine while standing on the ground. Start the engine only from the operator’s seat.

**STARTING THE ENGINE**

1. Sit on the operator’s seat.

2. Apply the parking brake.

To apply the parking brake:
Depress the brake pedal firmly with your right foot and the parking brake pedal simultaneously with your left foot. Then release the brake pedal while holding the parking brake pedal down.

To release the parking brake:
Depress the brake pedal and release slowly.

3. Make sure that the PTO lever is in the "DISENGAGED" position.
4. Set the throttle lever 1/2 way forward.

5. Insert the key into the key switch and turn clockwise 1 notch. Make sure the easy checker lights are ON.

**Key Switch**

- OFF........... The position where the key can be inserted into or removed from the key switch. [When the key is turned to this position, the engine shuts off.]
- ON............. The engine keeps running.
- START........ Apply the parking brake and turn the key switch to this position to start the engine.

**IMPORTANT:**
- Do not use starting fluid or ether.
- To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds at a time.
  - If the engine does not start, allow 60-second cool down period between starting attempts.
- If the starter does not turn the engine over, shut off the starter immediately. Do not make further attempts to start the engine until the condition is corrected. Do not jump start using another battery. Consult your local KUBOTA dealer.
- Do not turn the key switch to the "START" position while the engine is running.
- When the temperature is below 0°C (32°F), run the engine at medium speed to warm up the lubricant of the engine and the transmission for at least 10 minutes. If the machine is operated before the lubricant is warm enough, the machine life will be shortened.
- Do not operate the machine under full load until it is sufficiently warmed up 2 or 3 minutes for temperature above 0°C (32°F).
- When the ambient temperature is less than -15°C (5°F), remove the battery from the machine and store it somewhere warm until the next operation.
[GR2120, GR2120AU]

- **OFF**........ The position where the key can be inserted into or removed from the key switch. [When the key is turned to this position, the engine shuts off.]
- **ON**......... The engine keeps running.
- **PREHEAT**... The super glow plug is heated.
- **START**..... Apply the parking brake and turn the key switch to this position to start the engine.

6. **[GR2120, GR2120AU]**
   Turn the key switch to the "PREHEAT" position clockwise, and hold it for about 5 seconds.
   For the appropriate preheating time, refer to the table below:

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Preheating Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Over 0°C (32°F)</td>
<td>5 sec.</td>
</tr>
<tr>
<td>Below 0°C (32°F)</td>
<td>10 sec.</td>
</tr>
</tbody>
</table>

■ **Throttle Lever and Choke Lever**

Pulling the throttle lever downward decreases the engine speed and pushing it upward increases the engine speed.

**IMPORTANT:**
- Do not turn the key switch to the "START" position while the engine is running.
- When the temperature is below 0°C (32°F), run the engine at medium speed to warm up the lubricant of the engine and the transmission for at least 10 minutes. If the machine is operated before the lubricant is warm enough, the machine life will be shortened.
- Do not operate the machine under full load until it is sufficiently warmed.
- Do not use starting fluid or ether.
- When the ambient temperature is less than -15°C (5°F), remove the battery from the machine and store it somewhere warm until the next operation.

**[GR2020G]**

◆ **Choke lever**

   **[For a Cold Engine]**

   Always pull the choke knob out to the "ON" position to start the engine in cold conditions.

   Gradually return the choke control to the "OFF" position after the engine starts and warms up.

   The engine/equipment may be operated during the warm-up period, but it may be necessary to leave the choke partially on until the engine warms up.

   **[For a Warm Engine]**

   Always push the choke knob in to the "OFF" position after the engine starts.
7. Turn the key switch to the "START" position and release the key to the "ON" position when the engine starts.

**Cold Weather Starting**

[GR2020G]

If the ambient temperature is below 0°C (32°F) and the engine is very cold, start it in the following manner:

1. Pull the choke knob out.
2. Turn the key switch to the "START" ("") position.
   - Operate the starter 5 seconds.
   - If the engine does not start, wait 10 seconds.
   - Repeat this procedure until the engine starts.
3. When the engine starts, release the key to the "ON" ("") position.
4. Place the throttle lever midway between the "SLOW" and the "FAST" positions.

[GR2120, GR2120AU]

When the ambient temperature is below -5°C (23°F) and the engine is very cold. (If the engine fails to start after 10 seconds, turn off the key for 30 seconds. Then repeat steps 6 and 7. To protect the battery and the starter, make sure that the starter is not continuously turned for more than 30 seconds.)

**Block Heater (Option)**

A block heater is available as an option from your local dealer. It will assist you in starting your machine when the ambient temperature is below -15°C (5°F).

8. Check to see that all the lamps on the Easy Checker(TM) are "OFF".

If the lamp is still on, immediately stop the engine and determine the cause.

9. Warm the engine by running at medium speed.

**STOPPING THE ENGINE**

[GR2020G]

1. After slowing the engine to half speed, turn the key switch to the "OFF" position.
2. Remove the key.
3. Do not leave the key switch "ON" (key in the "ON" position) as the battery will discharge when the engine is not running.
4. Apply the parking brake.
5. Close the fuel shutoff-valve.

---

[GR2120, GR2120AU]

1. After slowing the engine to idle, turn the key switch to the "OFF" position.
2. Remove the key.
3. Do not leave the key switch "ON" (key in the "ON" position) as the battery will discharge when the engine is not running.
4. Set the parking brake.

---

(1) Fuel shutoff-valve
   (A) "OPEN"
   (B) "CLOSE"

**IMPORTANT:**

- Do not stop the engine when the machine is on an incline for a long time. The engine oil may go into the carburetor and the muffler through the valve system.
- Place the throttle lever in the half speed position to help prevent the engine from backfiring before stopping the engine.

---

[GR2120, GR2120AU]

1. After slowing the engine to idle, turn the key switch to the "OFF" position.
2. Remove the key.
3. Do not leave the key switch "ON" (key in the "ON" position) as the battery will discharge when the engine is not running.
4. Set the parking brake.
**Engine Stop Lever (Inside the hood)**

**[GR2120, GR2120AU]**

The engine stops when the key switch is turned "OFF". If the engine does not stop, make sure the speed control pedal is in the "NEUTRAL" position, the PTO lever is "OFF", the mower lowered to the ground and apply the parking brake, then carefully get off the machine. Then open the hood and turn engine stop lever (red mark) and hold it until the engine stops. Then contact your local KUBOTA Dealer immediately.

**WARNING**

To avoid serious injury or death:
- Do not operate the machine until the engine stop system is repaired.

**Engine Stop (By manual)**

**[GR2020G]**

The engine stops when the key switch is turned off. If the engine does not stop, make sure the speed control pedal are in neutral position, the PTO lever is "OFF", the mower is lowered to the ground and the parking brake is set, and then carefully get off the machine. Open the hood, close the fuel shutoff-valve and wait the engine stops. Then contact your local KUBOTA Dealer immediately.

**WARNING**

To avoid serious injury or death:
- Do not operate the machine until the engine stop system is repaired.

---

**WARMING UP**

**WARNING**

To avoid serious injury or death:
- Be sure to apply the parking brake during warm-up.

For 5 minutes after engine start-up, allow engine to warm up without applying any load. This is to allow oil to reach every engine part. If load should be applied to the engine without this warm-up period, trouble such as seizure, breakage or premature wear may develop.

**Warm-up and Transmission Oil in the Low Temperature Range**

Hydraulic oil serves as transmission fluid. In cold weather, the oil may be cold with increased viscosity. This can cause delayed oil circulation or abnormally low hydraulic pressure for some time after engine start-up. This in turn can result in trouble in the hydraulic system or a damage to the hydraulic clutch.

To prevent the above, observe the following instructions:
- Warm up the engine at about 50% of rated rpm according to the table below:

<table>
<thead>
<tr>
<th>Atmospheric temperature</th>
<th>Warm-up time requirement Higher</th>
</tr>
</thead>
<tbody>
<tr>
<td>Higher than 0 °C (32 °F)</td>
<td>Approx. 5 minutes</td>
</tr>
<tr>
<td>-10 to 0 °C (14 to 32 °F)</td>
<td>5 to 10 minutes</td>
</tr>
<tr>
<td>-20 to -10 °C (-4 to 14 °F)</td>
<td>10 to 15 minutes</td>
</tr>
<tr>
<td>Below -20 °C (-4 °F)</td>
<td>More than 15 minutes</td>
</tr>
</tbody>
</table>

**IMPORTANT**:
- Do not operate unless the engine is well warmed up. If operation is attempted while the engine is still cold, the hydraulic mechanism will not function properly and its service life will be shortened.
- If noises are heard after the hydraulic control lever has been activated and the implement is lifting, the hydraulic mechanism is not adjusted properly. Unless corrected, the unit will be damaged. Contact your local KUBOTA Dealer for adjustment.
JUMP STARTING

WARNING
To avoid serious injury or death:
- Keep cigarettes, sparks, and flames away from battery.
- If machine battery is frozen, do not jump start engine.
- Do not connect other end of negative (-) jumper cable to negative (-) terminal of machine battery.

When jump starting engine, follow the instructions below to safely start the engine.
1. Bring helper vehicle with a battery of the same voltage as disabled machine within easy cable reach. "THE VEHICLES MUST NOT TOUCH".
2. Apply the parking brakes of both vehicles and put the shift levers in neutral. Shut the engine off.
3. Put on safety goggles and rubber gloves.
4. Ensure the vent caps are securely in place. (if equipped)
5. Attach the red clamp to the positive (red, (+) or pos.) terminal of the dead battery and clamp the other end of the same cable to the positive (red, (+) or pos.) terminal of the helper battery.
6. Clamp the other cable to the negative (black, (-) or neg.) terminal of the helper battery.
7. Clamp the other end to the engine block or frame of the disabled machine as far from the dead battery as possible.
8. Start the helper vehicle and let its engine run for a few moments. Start the disabled machine.
9. Disconnect the jumper cables in the exact reverse order of attachment. (Steps 7, 6 and 5).

IMPORTANT:
- This machine has a 12 volt negative (-) ground starting system.
- Use only same voltage for jump starting.
- Use of a higher voltage source on machine could result in severe damage to machine electrical system. Use only matching voltage source when "Jump starting" a low or dead battery condition.

HIGH ALTITUDE OPERATION [GR2020G]
Operating the engine with the wrong engine configuration at a given altitude may increase its emissions and decrease fuel efficiency and performance.
To ensure correct engine operation at altitudes above 1219 meters (4000 ft.), it may be necessary to have an authorized KUBOTA dealer install a special high-altitude jet kit in the carburetor. If a high-altitude kit has been installed, the engine must be reconverted to the original jet size, before it is operated at lower altitudes, or overheating and engine damage can result.

Connect cables in numerical order.
Disconnect in reverse order after use.
OPERATING THE MACHINE

OPERATING NEW MACHINE
How a new machine is operated and maintained determines the life of the machine.
A new machine just off the factory production line has been tested, but the various parts are not accustomed to each other, so care should be taken to operate the machine for the first 50 hours at a slower speed and avoid excessive work or operation until the various parts become "broken-in." The manner in which the machine is handled during the "breaking-in" period greatly affects the life of your machine. Therefore, to obtain the maximum performance and the longest life of the machine, it is very important to properly break-in your machine. In handling a new machine, the following precautions should be observed.

![Changing Lubricating Oil for New Machines](image)
The lubricating oil is especially important in the case of a new machine. The various parts are not "broken-in" and are not accustomed to each other; small metal grit may develop during the operation of the machine; and this may wear out or damage the parts. Therefore, care should be taken to change the lubricating oil a little earlier than would ordinarily be required. For further details of change interval hours, see "SERVICE INTERVALS" in "MAINTENANCE" section.

![Engine Break-in](image)
After the first 50 hours of operation, change the engine oil and filter. (See "EVERY 100 HOURS" and "EVERY 200 HOURS" in "PERIODIC SERVICE" section.)

![Machine Break-in](image)
After the first 50 hours of operation, change the oil filter cartridge and mower gear box oil. (See "EVERY 150 HOURS" and "EVERY 200 HOURS" in "PERIODIC SERVICE" section.)
After the first 100 hours of operation, adjust front axle pivot. (See "EVERY 200 HOURS" in "PERIODIC SERVICE" section.)

![DANGER](image)
To avoid serious injury or death:
- Do not operate the mower without the discharge chute in the down position.

![WARNING](image)
To avoid serious injury or death:
- Do not allow any person other than the driver to ride on the machine.
- Do not drive the machine close to the edges of ditches or banks which may collapse under the weight of the machine, especially when the ground is loose or wet.
- Slow down before turning.
- To avoid tip over, operate up and down slopes, not across. Avoid sudden starts and stops on slopes. Slow down, and use extra caution when changing direction on a slope. Do not use the machine on a steep incline.
- Park the machine on a firm, level surface.
- Watch where you are going at all times. Watch for and avoid obstacles. Be alert at curbs, near trees, and other obstructions and hidden hazards.
- Do not drive a machine on streets or highways. Watch for traffic when you cross roads or operate near roads.
- Look to the rear before and when backing. Make sure the area immediately behind you is clear of obstructions or holes and small children. Use extra caution when a machine is equipped with Grass Catcher.

![WARNING](image)
To avoid serious injury or death:
- Clear the work area of objects which might be picked up and thrown by blades.
- Do not direct the opening of the chute at bystanders or animals. Ejected objects may cause injury. Plan your mowing carefully before starting operation.
- Keep bystanders especially children and animals away from the mowing area.
- Be sure to disengage the PTO and sit on the operator's seat before starting the engine.
STARTING

1. Adjust the operator's position.

 Operator's Seat

**WARNING**
To avoid serious injury or death:
- Make sure that the seat is completely secured after each adjustment.
- Do not allow any person other than the operator to ride on the machine.

◆ Travel adjustment
The operator's seat position can be adjusted forward and backward by 150 mm (6 in.) range by pulling the seat sliding lever.

**IMPORTANT:**
- After adjusting the operator's seat, be sure to check that the seat is properly locked.

◆ Suspension adjustment
Turn the suspension adjust knob to achieve the optimum suspension setting.

2. Select Light Switch Positions

**Head Light Switch**
(A)......Head lights ON.
(B)......Head lights OFF.

(1) Seat sliding lever

(1) Suspension adjust knob
(A) To decrease tension
(B) To increase tension

(1) Head light switch
3. Raise the implement.

**Hydraulic Lift Lever**
The hydraulic lift lever is used to raise and lower implement used with the machine (ex. Mower).
To lower implement, push the lever FORWARD.
To raise it, pull the lever BACKWARD.

**IMPORTANT:**
- Do not operate until the engine is warmed up. If operation is attempted when the engine is still cold, the hydraulic system may be damaged.
- Do not operate at slow Engine rpm. Move the throttle lever above 1/2.
- If noises are heard when implement is lifting after the hydraulic lift lever has been activated, the hydraulic mechanism is not adjusted properly. Contact your local KUBOTA Dealer for adjustment.

4. Accelerate the Engine.

**Throttle Lever**
Pulling the throttle lever backward decreases the engine speed and pushing it forward increases the engine speed.

5. Unlock the Parking Brake.

**Parking Brake**
To release the parking brake, depress the brake pedal again.
6. Depress the Speed Control Pedal.

**Speed Control Pedal**

**WARNING**
To avoid serious injury or death:
- Do not operate if the machine moves on a level ground with foot off Speed Control Pedal.

"FORWARD" (†)
Depress the speed control pedal with the toe of your right foot to move forward.

"REVERSE" (↓)
Depress the speed control pedal with the heel of your right foot to move in reverse.

Depress the speed control pedal a little and you can drive slowly.
To increase travel-speed, depress the speed control pedal more until the desired speed is reached.

**NOTE:**
- When the parking brake is applied, the speed control pedal is locked in the "NEUTRAL" position.

**Cruise Control Device**
The cruise control device is designed for machine operating efficiency and operator's comfort. This device will provide a constant forward operating speed by mechanically holding the speed control pedal at a selected position.

- **To engage cruise control device**
  1. Accelerate speed to desired level using speed control pedal.
  2. Pull the cruise control knob.
  3. Release the speed control pedal while pulling the cruise control knob.
  4. Release the cruise control knob and desired speed will be maintained.

- **To disengage speed set device**
  - Step on the forward acceleration side of the pedal or depress the brake pedal.

**NOTE:**
- Cruise control device will not operate in reverse.

**IMPORTANT:**
- To prevent the damage of cruise control device, do not depress the reverse pedal when the cruise control device is engaged.
STOPPING

Stopping
1. Slow down the engine.
2. Step on the brake pedal.
3. After the machine has stopped, disengage the PTO, lower the implement to the ground and set the parking brake.

CHECK DURING DRIVING

Immediately Stop the Engine if:
- The engine suddenly slows down or accelerates.
- Unusual noises are suddenly heard.
- Exhaust fumes suddenly become discolored.

While driving, make the following checks to see that all the parts are functioning normally.

Easy Checker (TM)
If the warning lamps in the Easy Checker(TM) come on during operation, stop the engine immediately, and find the cause as shown below.
Never operate the machine while Easy Checker(TM) lamp is "ON".

Engine oil pressure
If the oil pressure in the engine goes below the prescribed level, the warning lamp in the Easy Checker(TM) will come on.

If this should happen during operation, and it does not go off when the engine is accelerated to more than 1000 rpm, check the level of engine oil.
(See "Checking Engine Oil Level" in "DAILY CHECK" in "PERIODIC SERVICE" section.)

Electrical charge
If the alternator is not charging the battery, the warning lamp in the Easy Checker(TM) will come on.

If this should happen during operation, check the electrical charging system or consult your local KUBOTA Dealer.

Coolant temperature
If this warning light comes on during operation, take the actions according to "Checking and Cleaning Radiator to Prevent Overheating".

Glow plug Indicator (Pre-heating Indicator)
When the key switch is in the "PREHEAT" position, the glow plug indicator illuminates.

NOTE:
- For checking and servicing of your machine, consult your local KUBOTA Dealer for instructions.

Engine Overheating Precautions
If the coolant temperature warning light come on or the buzzer sounds, take the following actions.
1. Stop machine operation in a safe place, disengage the mower deck and keep the engine idling.
2. Don't stop the engine immediately; stop it after about 5 minutes of unloaded idling.
3. Shut off the engine and keep well away from the machine for 10 minutes or while the steam is blown out.
4. Checking that there is no danger of being burned, get rid of the causes of overheating according to the manual, see "TROUBLESHOOTING" section. Start the engine again.
■ Fuel Gauge
The fuel gauge indicates the fuel level. Be careful not to empty the fuel tank. Otherwise air may enter the fuel system.
If this should happen, the fuel system should be bled. (See "SERVICE AS REQUIRED" in "PERIODIC SERVICE" section.)

■ Hour meter
The hour meter indicates in 5 digits the hours the machine has been used; the last digit indicates 1/10 of an hour.

**NOTE:**
- As the hour meter works electrically, it starts to work when the key switch is turned to "ON", regardless of the engine running or not.

**IMPORTANT:**
- Use proper fuel for your machine, or it damages the machine.
  - GR2020G: Gasoline, Gasohol, MTBE
  - GR2120, GR2120AU: Diesel fuel
  - Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) or Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved for the engine. Other gasoline/alcohol blends are not approved.
- Do not refuel over "F". Fill the tank only to the bottom of the filler neck in the fuel tank.
PARKING

Parking

**WARNING**

To avoid serious injury or death:

**Before leaving the operator’s position:**

- Apply parking brake.
- Lower all implements to the ground.
- Shut off the engine.
- Remove the key.

1. When parking, be sure to set the parking brake.
   **To apply the parking brake:**
   Depress the brake pedal firmly with your right foot and the parking brake pedal simultaneously with your left foot. Then release the brake pedal while holding the parking brake pedal down.
2. Before getting off the machine, disengage the PTO, lower all implements to the ground, place all control levers in their "NEUTRAL" positions, set the parking brake, stop the engine and remove the key.
3. If it is necessary to park on an incline, be sure to chock the wheels to prevent accidental rolling of the machine.

TRANSPORTING

**IMPORTANT:**

1. Transport the machine on a trailer.
   - Fasten the machine to the trailer.
   - To prevent the hood from opening by wind while in transit, it is necessary to either load the machine forward or use a suitable tie down for the hood.
2. Do not attempt to tow this machine, or damage to the transmission may result.
3. Follow all federal and local regulations for securement.

**Directions for Use of Power Steering**

1. Power steering is activated only while the engine is running. Slow engine speeds make the steering a little heavier. While the engine is stopped, the machine functions in the same manner as machines without power steering.
2. When the steering wheel is turned all the way to the stop, the relief valve is activated. Do not hold the steering wheel in this position for a long period of time.
3. Avoid turning the steering wheel while the machine is stopped, or tires may wear out sooner.
4. The power steering mechanism makes the steering easier. Be careful when driving on a road at high speeds.
Glide Steer
This machine is equipped with the Glide Steer. It allows full time front axle drive preventing turf damage. The rear axle has left and right axle clutches inside and both clutch arms are connected to the front axle king pin support with rods.
When driving straight, the rear axle clutches are engaged and both left and right tires have traction. When turning right or left, the rods are pulled by the king pin and disengage the inside rear tire clutch. This will make the front tire and outside rear tire speed differences small.

If the adjustment is not correct or some malfunction occurs in the system, rear clutches are engaged all times and result in larger turn radius or turf damage. In that case, contact your Kubota dealer for checking.
MAKING THE MOST OF YOUR MOWER

1. When using your mower for the first time, choose a smooth level area and cut in straight and slightly overlapping strips.

2. The size and type of the area to be mowed will determine the proper mowing pattern. Take into account obstructions, such as trees, fences and buildings. To keep grass clippings off fences, sidewalks, etc., it is advisable to go over the outside of the area to be mowed several times in a clockwise direction. To mow the area remaining, work in a counterclockwise direction so that the clippings are dispersed onto the previously cut area.

3. Always keep the left side of the mower toward trees, posts or other obstacles on the first trip around the obstacle.

4. Most lawns should be mowed to keep the grass approximately 50 to 80 mm (2 to 3 in.) high. Best results are obtained by cutting often and not too short. To keep a green lawn, never mow more than 1/3 of the height of the grass or a maximum of 25 mm (1 in.) in 1 mowing.

   For extremely tall grass, set the cutting height at maximum cutting height for the first mowing, then reset to the desired height and mow again. Allow the grass to grow to 80 mm (3 in.), then cut off only the top inch.

5. For best appearance, grass should be cut in the afternoon or evening when it is free of moisture.

WARNING

To avoid serious injury or death:
• Clear the work area of objects which might be picked up and thrown by blades.
• Keep bystanders and animals away from the mowing area.
• Be sure to disengage the PTO and sit on the operator’s seat before starting the engine.

ADJUSTING CUTTING HEIGHT

ADJUSTING CUTTING HEIGHT

DANGER

To avoid serious injury or death:
• Do not operate mower in the “TOP” position.

Cutting Height Control Dial

Raise the mower deck to the top position. Turn the cutting height control dial to the desired cutting height. Lower the mower deck, and then the mower deck will be set to the cutting height.

1. Before adjusting the cutting height, check that all tire pressures are correct. If necessary, adjust to the correct tire pressure.

2. To set the cutting height, pull the hydraulic lift lever backward to raise mower deck to the top position.

3. Turn the cutting height control dial to adjust the height.

4. Set the anti-scalp rollers’ height as shown to keep clearance between rollers and ground from 6 mm (0.25 in.) to 13 mm (0.5 in.).
5. Lower the mower deck by pushing the hydraulic lift lever downward. This lowers the mower deck from the "Transport" position to the "Operating" position.

6. Use the higher settings for mowing in a rough area or when mowing tall grass. Lower settings should be used only for smooth lawns where short grass is desired.
Reference

- Set the position for a recommended ground clearance of 19 mm (3/4 in.).
  (Figure shows a setting position of cutting height 50 or 55 mm (2.0" or 2.25")

**OPERATING THE MOWER**

**DANGER**

To avoid serious injury or death:
- Do not operate the mower without the discharge chute being in place properly.

**NOTE:**
- This machine is equipped with the KRA (KUBOTA Reverse Awareness) system.
  This feature shuts down the engine if the operator attempts reverse travel while any PTO driven implement is engaged.
  The purpose of the KRA system is to increase operator awareness of the risk of back-over accidents. The KRA system incorporates an override switch on the dash that allows the operator to override the system and keep the PTO engaged during reverse travel. KUBOTA strongly recommends against overriding the KRA system, but if the operator deems it absolutely necessary and safe to do so, he may activate the override switch.
  The override switch light flashes while activated as a reminder to the operator that the PTO (i.e. mower, grass catcher, snowblower, etc.) remains engaged during reverse travel. The operator should return the KRA system to normal operating mode as soon as possible by momentarily disengaging the PTO.

### KRA system Normal Operating Mode

1. Start the engine.
2. Set the throttle lever to the "FAST" position.
3. Push down the PTO lever to the "ENGAGED" position.

### Table: Cutting Height

<table>
<thead>
<tr>
<th>Cutting height inch (mm)</th>
<th>Position of bolts</th>
<th>(Ref.) Ground clearance between rollers and the ground</th>
</tr>
</thead>
<tbody>
<tr>
<td>1&quot; (25) *1</td>
<td>1</td>
<td>6 mm (0.2 in.)</td>
</tr>
<tr>
<td>1.25&quot; (32) *2</td>
<td></td>
<td>12.4 mm (0.5 in.)</td>
</tr>
<tr>
<td>1.5&quot; (38)</td>
<td></td>
<td>19.0 mm (0.7 in.)</td>
</tr>
<tr>
<td>1.75&quot; (44)</td>
<td></td>
<td>25.4 mm (1.0 in.)</td>
</tr>
<tr>
<td>2.0&quot; (50)</td>
<td>2</td>
<td>19.0 mm (0.7 in.)</td>
</tr>
<tr>
<td>2.25&quot; (58)</td>
<td></td>
<td>25.4 mm (1.0 in.)</td>
</tr>
<tr>
<td>2.5&quot; (64)</td>
<td></td>
<td>19.0 mm (0.7 in.)</td>
</tr>
<tr>
<td>2.75&quot; (70)</td>
<td></td>
<td>25.4 mm (1.0 in.)</td>
</tr>
<tr>
<td>3.0&quot; (76) *3</td>
<td>3</td>
<td>(31.8 mm) (1.3 in.)</td>
</tr>
<tr>
<td>3.5&quot; (89) *3</td>
<td></td>
<td>(44.6 mm) (1.8 in.)</td>
</tr>
<tr>
<td>4.0&quot; (102) *3</td>
<td></td>
<td>(57.4 mm) (2.3 in.)</td>
</tr>
</tbody>
</table>

*1. Cutting height 1" is a ground clearance of 6 mm.

*2. Cutting height 1.25" is a ground clearance of 12.4 mm.

*3. For cutting heights above 3.0". The anti-scalp rollers will still be effective against scalping.
PTO Lever
To engage mower blade, push the PTO lever to the "ENGAGED" position. To stop the mower blades, pull the PTO lever to the "DISENGAGED" position.

NOTE:
- When attempting to operate the machine in reverse with the PTO engaged, the engine will shut down.
- If you dismount from the seat while the PTO is running, the engine will stop automatically. (Operator Presence Control)
- Before starting the engine, pull the PTO lever to the "DISENGAGED" position and depress brake pedal, otherwise, the starter will not operate.
- For best cut quality and performance, always mow with the throttle lever in "FAST" position.

Use the speed control pedal to select the desired mowing speed range.

1. Control ground speed by using the speed control pedal of the machine.

NOTE:
- Keep the mower deck in the fully raised position when the mower is not engaged.

KRA system Override Mode

WARNING
To avoid serious injury or death:
- Before and when backing, look down and behind the machine to be sure no bystanders, especially children, have entered the area.

NOTE:
- KRA system override switch allows the operator to mow or operate attachments while in reverse if the operator deems it absolutely necessary and safe to do so. (i.e. the operator should make sure that no bystanders, especially children, have entered the area.)
- If the owner does not wish certain operators to utilize the override switch allowing mowing or implement operation in reverse, then he or she may remove the fuse from the system to prevent override. (See NOTE (4) below.)

1. Start the engine.
2. Set the throttle to the "FAST" position.
3. Push the PTO lever to the "ENGAGED" position.
4. Stop the machine (Set the speed control pedal to NEUTRAL) or depress the speed control pedal forward.
5. Push the K.R.A. System override switch.
6. Look down and behind the machine to be sure that no bystanders, especially children have entered the area.
7. Depress the speed control pedal with the heel of your right foot to move in the reverse direction.

(1) PTO lever

(1) K.R.A. System override switch
NOTE:

(1) The KRA system override mode can not be activated by pushing the switch while the speed control pedal is depressed to initiate rearward movement.

(2) The override switch light flashes while activated as a reminder to the operator that PTO (i.e. mower, tiller, etc.) remains engaged during reverse travel.

(3) The KRA system override mode will remain activated until the PTO lever is returned to the "DISENGAGED" position.

(4) To prevent use of the KRA system override mode, remove the fuse.
   - The engine can be started.
   - The machine PTO can be engaged if the speed control pedal is in the neutral or forward position.
   - Selection of PTO operation (i.e. mower, tiller etc.) during reverse travel is not possible.

WARNING
To avoid serious injury or death:
- Engine components can get extremely hot from operation. To prevent severe burns, do not touch these areas while the engine is running, or immediately after it is turned off. Never operate the engine with heat shields or guards removed.
WARNING
To avoid serious injury or death:
- Do not clean the machine with engine running.
- Be sure to set the parking brake during cleaning.

CLEANING WITH WATER
The use of a high pressure cleaner is not recommended. However if you use one, take care not to splash water on engine parts such as the air filter, exhaust muffler, battery. Do not direct jet towards hydraulic elements.

CLEANING THE MOWING SYSTEM
After each use, carefully clean the mowing deck, particularly underneath. Switch the engine off before cleaning your machine.
The inside part of the mowing system can also be cleaned with water through the discharge duct.
Remove the grass container to access the discharge duct.
Operate the mowing system for a few minutes after cleaning.

NOTE:
- If the mower was used under very difficult conditions (very wet grass, mowing in a very low position), it may be necessary to remove the cutting deck to clean it. At the same time, you should take the opportunity to check the condition of the blades, belts and bolts and replace them if needed.
TIRE AND WHEELS

TIRES

⚠️ WARNING
To avoid serious injury or death:
- Do not attempt to mount a tire. This should be done by a qualified person with the proper equipment.
- Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the Operator’s Manual.
- Inflation pressure in front tires rises quickly when using compressed air.

⚠️ WARNING
To avoid serious injury or death:
- Never operate machine with a loose rim, wheel, or axle.
- Whenever bolts are loosened, retighten to specified torque.
- Check all bolts frequently and keep them tightened.

■ Inflation Pressure
Though the inflation pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it everyday and inflate as necessary.

[Turf tire]

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front 16 x 7.50 - 8, 4PR</td>
<td>160 kPa (1.6 kgf/cm², 24 psi)</td>
</tr>
<tr>
<td>Rear 23 x 10.50 - 12, 4PR</td>
<td>150 kPa (1.5 kgf/cm², 22 psi)</td>
</tr>
</tbody>
</table>

[Bar tire]

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front 16 x 7.50 - 8, 4PR</td>
<td>190 kPa (1.9 kgf/cm², 28 psi)</td>
</tr>
<tr>
<td>Rear 23 x 10.50 - 12, 4PR</td>
<td>140 kPa (1.4 kgf/cm², 20 psi)</td>
</tr>
</tbody>
</table>

(1) Ground
(A) "INSUFFICIENT"
(B) "NORMAL"
(C) "EXCESSIVE"
**WHEELS**

**IMPORTANT:**
- When re-fitting a wheel, tighten the wheel bolts to the following torques then recheck after travelling 200 m (220 yards) changing directions several times.

**NOTE:**
- Wheels with beveled or tapered holes:
  Use the tapered wheel bolts. (Front)

---

(FRONT)

1. Bolt

Front 108.5 to 130.2 N-m
   
   (11.07 to 13.28 kgf-m)
   
   (80 to 96 lbf-ft)

---

(REAR)

1. Nut
2. Spring washer

Rear 77.6 to 90.2 N-m

(7.9 to 9.2 kgf-m)

(57.2 to 66.5 lbf-ft)
## SERVICE INTERVALS
The following servicing tasks should be carried out on the machine at the stated running-time intervals.

### [GR2020G]

<table>
<thead>
<tr>
<th>No.</th>
<th>Items</th>
<th>Indication hour meter (Hr)</th>
<th>Ref. Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Air cleaner</td>
<td></td>
<td>50 *1</td>
</tr>
<tr>
<td></td>
<td>Pre-cleaner element</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 25 Hr</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clean</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 25 Hr</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Air cleaner element</td>
<td></td>
<td>50</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 100 Hr</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Engine oil change</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 100 Hr</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Engine oil filter</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 200 Hr</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Transmission fluid</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 400 Hr</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Transmission oil filter</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 200 Hr</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Transmission strainer</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 400 Hr</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Front axle case oil</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 400 Hr</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Front axle pivot</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 200 Hr</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Engine shroud panel</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 100 Hr</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Engine shroud</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 200 Hr</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Engine start system</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 50 Hr</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>OPC system</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 50 Hr</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>PTO control system</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 50 Hr</td>
<td></td>
</tr>
<tr>
<td>14</td>
<td>Oiling</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 50 Hr</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>Greasing</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 50 Hr</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>Mower gear box oil</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 50 Hr</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Change</td>
<td>O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O every 150 Hr</td>
<td></td>
</tr>
</tbody>
</table>

*Indication hour meter (Hr)*

- 25 Hr
- 50 Hr
- 100 Hr
- 200 Hr
- 400 Hr
- 600 Hr
- every 25 Hr
- every 50 Hr
- every 100 Hr
- every 200 Hr
- every 400 Hr
- every 600 Hr
- every 150 Hr
## MAINTENANCE

### GASOLINE ENGINE EMISSION RELATED MAINTENANCE INSTRUCTIONS:

1. Non-warranty maintenance, repair, or replacement of the emission control devices and systems should be performed by a qualified repair establishment or individual which has the experience and equipment to perform such work.

   See the Emissions Warranty Statement.

2. To ensure the best quality and reliability, use new KUBOTA Genuine parts or their equivalents for repair and replacement, whenever you have maintenance done.

---

**IMPORTANT:**

- The jobs indicated by ○ must be done initially.
  - *1 This maintenance should be done daily or more often in dusty conditions than in normal conditions.
    - Suggested cleaning interval is every 100 hours in normal conditions.
  - *2 These items should be serviced by an authorized KUBOTA Dealer.
  - *3 Clean or replace only if necessary.
  - *4 The initial 50 hours should not be a replacement (changing) cycle.
  - *5 The initial 100 hours should not be an adjustment cycle.
  - *R Replace if any deterioration (crack, hardening, scar, or deformation) or damage occurred.

<table>
<thead>
<tr>
<th>No.</th>
<th>Items</th>
<th>Indication hour meter (Hr)</th>
<th>Ref. Page</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>2 5 7 0 0 1 5 2 5 0 2 5 2 5 2 5 2 0 2 5 3 0 2 5 3 5 0 3 7 5 0 3 7 5 0 4 0 2 5 4 5 0 5 5 0 5 5 0 5 5 0 5 5 0 5 7 5 5 7 5 5 7 5 5 6 0 0</td>
<td></td>
</tr>
<tr>
<td>17</td>
<td>Carbon canister air filter</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 50 Hr</td>
<td>54 *3</td>
</tr>
<tr>
<td>18</td>
<td>Battery condition</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 50 Hr</td>
<td>59</td>
</tr>
<tr>
<td>19</td>
<td>Brake</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 100 Hr</td>
<td>63</td>
</tr>
<tr>
<td>20</td>
<td>Fuel filter element</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 100 Hr</td>
<td>62</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 200 Hr</td>
<td>68 *2</td>
</tr>
<tr>
<td>21</td>
<td>Spark plug condition and gap</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 200 Hr</td>
<td>68</td>
</tr>
<tr>
<td>22</td>
<td>Fuel line</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 1 year</td>
<td>74 *R</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 4 years</td>
<td>76 *2</td>
</tr>
<tr>
<td>23</td>
<td>Hydraulic hose</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 1 year</td>
<td>73 *2 *R</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 4 years</td>
<td>76 *2</td>
</tr>
<tr>
<td>24</td>
<td>Mower gear box oil seal</td>
<td>Check ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 1 year</td>
<td>75 *2 *R</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>○ ○ ○ ○ ○ ○ ○ ○ ○ ○ every 4 years</td>
<td>76 *2</td>
</tr>
<tr>
<td>25</td>
<td>Fuel system</td>
<td>Bleed Service as required</td>
<td>79</td>
</tr>
<tr>
<td>26</td>
<td>Fuse</td>
<td>Replace</td>
<td>76</td>
</tr>
<tr>
<td>27</td>
<td>Blade</td>
<td>Replace</td>
<td>77</td>
</tr>
<tr>
<td>28</td>
<td>Mower belt</td>
<td>Replace</td>
<td>79</td>
</tr>
<tr>
<td>No.</td>
<td>Items</td>
<td>Indication on hour meter (Hr)</td>
<td>After since</td>
</tr>
<tr>
<td>-----</td>
<td>-----------------------------------</td>
<td>-----------------------------</td>
<td>-------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50</td>
<td>100</td>
</tr>
<tr>
<td>1</td>
<td>Engine oil Change</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>2</td>
<td>Engine oil filter Replace</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>3</td>
<td>Transmission fluid Change</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>4</td>
<td>Transmission oil filter Replace</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>5</td>
<td>Transmission strainer Clean</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>6</td>
<td>Front axle case oil Change</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>7</td>
<td>Front axle pivot Adjust</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>8</td>
<td>Engine start system Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>9</td>
<td>OPC system Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>10</td>
<td>PTO control system Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>11</td>
<td>Oiling</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>12</td>
<td>Greasing</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>13</td>
<td>Mower gear box oil Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td></td>
<td>Change</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>14</td>
<td>Air cleaner element Clean</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>15</td>
<td>Battery condition Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>16</td>
<td>Brake Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>17</td>
<td>Fan drive belt Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>18</td>
<td>Fuel filter element Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td></td>
<td>Replace</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>19</td>
<td>Fuel injection nozzle injection pressure Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>20</td>
<td>Injection pump Check</td>
<td>☐</td>
<td>☐</td>
</tr>
<tr>
<td>21</td>
<td>Radiator Clean</td>
<td>☐</td>
<td>☐</td>
</tr>
</tbody>
</table>
### MAINTENANCE

<table>
<thead>
<tr>
<th>No.</th>
<th>Items</th>
<th>Indication on hour meter (Hr)</th>
<th>After since</th>
<th>Ref. page</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>50</td>
<td>100</td>
</tr>
<tr>
<td>22</td>
<td>Coolant</td>
<td>Change</td>
<td>every 2000 Hr or 2 years</td>
<td>71</td>
</tr>
<tr>
<td>23</td>
<td>Fuel line</td>
<td>Check</td>
<td>every 1 year</td>
<td>74</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace</td>
<td>every 1 year</td>
<td>76</td>
</tr>
<tr>
<td>24</td>
<td>Hydraulic hose</td>
<td>Check</td>
<td>every 1 year</td>
<td>73</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace</td>
<td>every 4 years</td>
<td>76</td>
</tr>
<tr>
<td>25</td>
<td>Radiator hose and clamp</td>
<td>Check</td>
<td>every 1 year</td>
<td>73</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace</td>
<td>every 4 years</td>
<td>76</td>
</tr>
<tr>
<td>26</td>
<td>Intake air line</td>
<td>Check</td>
<td>every 1 year</td>
<td>75</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace</td>
<td>every 4 years</td>
<td>76</td>
</tr>
<tr>
<td>27</td>
<td>Mower gear box oil seal</td>
<td>Check</td>
<td>every 1 year</td>
<td>75</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace</td>
<td>every 4 years</td>
<td>76</td>
</tr>
<tr>
<td>28</td>
<td>Engine breather hose</td>
<td>Check</td>
<td>every 1 year</td>
<td>75</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Replace</td>
<td>every 4 years</td>
<td>76</td>
</tr>
<tr>
<td>29</td>
<td>Fuel system</td>
<td>Bleed</td>
<td>Service as Required</td>
<td>79</td>
</tr>
<tr>
<td>30</td>
<td>Fuse</td>
<td>Replace</td>
<td>Service as Required</td>
<td>76</td>
</tr>
<tr>
<td>31</td>
<td>Blade</td>
<td>Replace</td>
<td>Service as Required</td>
<td>77</td>
</tr>
<tr>
<td>32</td>
<td>Mower belt</td>
<td>Replace</td>
<td></td>
<td>79</td>
</tr>
</tbody>
</table>

**IMPORTANT:**
- The jobs indicated by Ⓥ must be done initially.
  - *1 This maintenance should be done daily more often in dusty conditions than in normal conditions.
  - Suggested cleaning interval is every 100 hours in normal conditions.
  - *2 These items should be serviced by an authorized KUBOTA Dealer.
  - *3 Replace only if necessary.
  - *4 The initial 50 hours should not be a replacement (changing) cycle.
  - *5 The initial 100 hours should not be an adjustment cycle.
  - *6 Every 2000 hours or every 2 years whichever comes faster.
  - *7 See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section when you use Biodiesel Fuel (BDF).
  - *R Replace if any deterioration (crack, hardening, scar, or deformation) or damage occurred.
- The items listed above (@ marked) are registered as emission related critical parts by KUBOTA in the U.S.EPA non-road emission regulation. As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction.
- See the Warranty Statement for complete details.
## LUBRICANTS, FUEL AND COOLANT

<table>
<thead>
<tr>
<th>Place</th>
<th>Capacities</th>
<th>Lubricants, fuel and coolant</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>GR2020G</td>
<td>GR2120, GR2120AU</td>
</tr>
<tr>
<td>Fuel</td>
<td>---</td>
<td>18 L (4.8 U.S.gals.)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• No.2-D diesel fuel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• No.1-D diesel fuel if temperature is below -10 °C (14 °F)</td>
</tr>
<tr>
<td></td>
<td>16 L</td>
<td>---</td>
</tr>
<tr>
<td></td>
<td>(4.2 U.S.gals.)</td>
<td>• Automobile unleaded or regular gasoline</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Unleaded gasoline 87 octane or higher</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Gasohol</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Methyl Tertiary Butyl Ether</td>
</tr>
<tr>
<td>Coolant</td>
<td>---</td>
<td>2.1 L (2.2 U.S.qts.)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fresh clean water with anti-freeze</td>
</tr>
<tr>
<td>Recovery tank</td>
<td>---</td>
<td>0.25 L (0.26 U.S.qts.)</td>
</tr>
<tr>
<td>Engine crankcase</td>
<td>---</td>
<td>2.8 L *1 (3.0 U.S.qts.)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Engine oil: API Service Classification (See following &quot;Engine Oil&quot;)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Above 25 °C (77 °F) .........................................................</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SAE30, SAE10W-30 or 15W-40</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0 to 25 °C (32 to 77 °F) ..................................................</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SAE20, SAE10W-30 or 15W-40</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Below 0 °C (32 °F) ...........................................................</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SAE10W, SAE10W-30 or 15W-40</td>
</tr>
<tr>
<td></td>
<td>1.9 L *1</td>
<td>---</td>
</tr>
<tr>
<td></td>
<td>(2.0 U.S.qts.)</td>
<td>• Engine oil: API Service Classification SJ or higher</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Above -18 °C (0 °F) ......SAE10W-30</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Below 0 °C (32 °F) ......SAE5W-30</td>
</tr>
<tr>
<td>Transmission case</td>
<td>3.3 L</td>
<td>(3.5 U.S.qts.)</td>
</tr>
<tr>
<td>Front axle case</td>
<td>1.9 L</td>
<td>(2.0 U.S.qts.)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• KUBOTA SUPER UDT-2 fluid*2</td>
</tr>
<tr>
<td>Mower gear box</td>
<td>0.15 L</td>
<td>(0.16 U.S.qts.)</td>
</tr>
</tbody>
</table>

**Note** *1* Oil amount when the oil level is at the upper level of the oil level gauge.

*2 The product name of KUBOTA genuine UDT fluid may be different from that in the Operator's Manual depending on countries or territories. Consult your local KUBOTA Dealer for further detail.

**NOTE:**
- Check the oil level of the transmission case with the mower lifted up.
<table>
<thead>
<tr>
<th>Greasing</th>
<th>No. of greasing points</th>
<th>Capacity</th>
<th>Type of grease</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine transmission universal joint</td>
<td>2</td>
<td>Until grease overflows</td>
<td>• Multipurpose EP2 Grease (NLGI Grade No. 2)</td>
</tr>
<tr>
<td>Glide steer link bolt</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front axle (Center Pin)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glide steer rear arm</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glide steer arm</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Speed control pedal shaft</td>
<td>4</td>
<td>Moderate amount</td>
<td>• Oil</td>
</tr>
<tr>
<td>Cruise control link</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PTO lever</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydraulic lift lever</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seat adjuster</td>
<td>6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Around the hole of the mower link</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Around the pin of the mower link</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pivot of mower link</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pivot of lift arm</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front link</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Link fulcrum</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Choke cable [GR2020G only]</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Throttle cable</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>[MOWER]</td>
<td></td>
<td>Until grease overflows</td>
<td>• Multipurpose EP2 Grease (NLGI Grade No. 2)</td>
</tr>
<tr>
<td>Mower universal joint</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spindle shafts</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Belt tension pivot</td>
<td>1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
NOTE:

Engine Oil:
- Oil used in the engine should have an American Petroleum Institute (API) service classification and Proper SAE Engine Oil according to the ambient temperatures as shown above:
- Refer to the following table for the suitable API classification engine oil according to the engine type (with internal EGR, external EGR or non-EGR) and the fuel.

<table>
<thead>
<tr>
<th>Fuel used</th>
<th>Engine oil classification (API classification)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Engine oil classification (API classification)</td>
</tr>
<tr>
<td></td>
<td>Oil class of engines except external EGR</td>
</tr>
<tr>
<td></td>
<td>Oil class of engines with external EGR</td>
</tr>
<tr>
<td>Ultra Low Sulfur Fuel</td>
<td>CF, CF-4, CG-4, CH-4 or CI-4</td>
</tr>
<tr>
<td>[&lt;0.0015% (15 ppm)]</td>
<td>CF or CI-4 (Class CF-4, CG-4 and CH-4 engine oils cannot be used on EGR type engines)</td>
</tr>
</tbody>
</table>

EGR: Exhaust Gas Re-circulation
- The CJ-4 engine oil is intended for DPF (Diesel Particulate Filter) type engines, and cannot be used on this machine.

Fuel:
- Cetane number of 45 is minimum. Cetane number greater than 50 is preferred, especially for temperatures below -20°C (-4°F) or elevations above 1500 m (5000 ft).
- Diesel fuels specified to EN 590 or ASTM D975 are recommended.
- No.2-D is a distillate fuel of lower volatility for engines in industrial and heavy mobile service. (SAE J313 JUN87)
- Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) or Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved for the engine. Other gasoline/alcohol blends are not approved.

Transmission Oil:
*KUBOTA Super UDT-2: For an enhanced ownership experience, we highly recommend Super UDT-2 to be used instead of standard hydraulic/transmission fluid.
Super UDT-2 is a proprietary KUBOTA formulation that delivers superior performance and protection in all operating conditions.
Regular UDT is also permitted for use in this machine.
- Indicated capacities of water and oil are manufacturer's estimate.
Biodiesel Fuel (BDF)

B0-B20 Biodiesel fuels (BDF): mixed diesel fuels containing 20% or less biodiesel can be utilized under the following conditions.

**IMPORTANT:**
- Concentrations greater than B5 (5%) are NOT approved for common rail engines and engines with aftertreatment device. Such fuel use can cause damage and reduce engine life.
- Refueling and handling fuel should be done with caution in order to avoid contact with the fuel and spillage that could create a potential environmental or fire hazard. Wear appropriate protective equipment when refueling.

**Applicable BDF:**
1. Blended diesel fuels containing 6% through 20% BDF (B6 - B20) which comply with American Society for Testing and Materials (ASTM) D7467 Standard, as revised, can be used without adversely affecting the performance and durability of the engine and fuel system components.
2. Any mineral oil diesel fuel, if used, must conform to ASTM D975 (or the European EN590) Standard, as revised. B100 fuel used to make Biodiesel blended fuels must meet ASTM D6751 (or EN14214) Standard, as revised. The final blended fuel B20 must conform to ASTM D7467 Standard, as revised. Straight vegetable oil is NOT allowed in any blended fuel.
3. Allowable blended fuel is mineral oil diesel fuel blended with B100 (i.e. 100% BDF). The blended fuel ratio shall be less than 20% B100 and 80% or more diesel fuel.

**Preparation:**
1. Before using BDF concentrations greater than B5, you are advised to replace the engine oil, engine oil filter and fuel filter with new oil and filters. For replacement procedures, refer to the "MAINTENANCE" section.

**Product Warranty, Emission and Other Precautions:**
1. The engine emission control system was certified according to current regulations based on the use of non-BDF. When using BDF, the owner is advised to check applicable local and federal emission regulations and comply with all of them.
2. BDF may cause restricted or clogged fuel filters during cold weather conditions, resulting in the engine not operating properly.
3. BDF encourages the growth of microorganisms which may cause degradation of the fuel. This in turn may cause fuel line corrosion or reduce fuel filter flow earlier than expected.
4. BDF inherently absorbs moisture which may cause degradation of the fuel earlier than expected. To avoid this, drain the water separator and fuel filter port often.
5. Do not use Biodiesel concentrations higher than 20% (i.e. greater than B20). Engine performance and fuel consumption will be affected, and degradation of the fuel system components may occur.
6. Do not readjust the engine fuel control system as this will violate emission control levels for which the equipment was approved.
7. Compared with soybean-based and rapeseed-based feedstock, palm oil-based feedstock has a thicker consistency (i.e. higher viscosity) at lower temperatures. Consequently, fuel filter performance may be reduced, particularly during cold weather conditions.
8. The KUBOTA Warranty, as specified in the Owner's Warranty Information Guide, only covers defects in product materials and workmanship. Accordingly, any problems that may arise due to the use of poor quality fuels that fail to meet the above requirements, whether biodiesel or mineral oil based, are not covered by the KUBOTA Warranty.

**Routine handling:**
1. Avoid spilling BDF onto painted surfaces as this may damage the finish. If fuel is spilled immediately wipe clean and flush with soapy water to avoid permanent damage.
2. When using BDF, you are advised to maintain a full tank of fuel, especially overnight and during short term storage, to reduce condensation within the tank. Be sure to tighten the fuel cap after refueling to prevent moisture build up within the tank. Water in the Biodiesel mixture will damage fuel filters and may damage engine components.

**Maintenance Requirements when using BDF B0 through B5:**
Follow the oil change intervals recommended by referring to the "MAINTENANCE" section. Extended oil change intervals may result in premature wear or engine damage.

◆ Maintenance Requirements when using BDF B6 through B20:
The maintenance interval for fuel related parts changes. See the table below for the new maintenance interval.

<table>
<thead>
<tr>
<th>Items</th>
<th>Interval</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel filter element</td>
<td>Check every 50 Hr</td>
<td>Consult your local KUBOTA Dealer for this service.</td>
</tr>
</tbody>
</table>
|                  | Replace every 200 Hr | Replace if any deterioration (crack, hardening, scar or deformation) or damage occurred.  
If you feel you are unable to make the following service correctly and safely, contact your local KUBOTA Dealer. |
| Fuel line        | Check every 6 months | Replace every 2 years Consult your local KUBOTA Dealer for this service. |

◆ Long Term Storage:
1. BDF easily deteriorates due to oxygen, water, heat and foreign substances. Do not store B6 through B20 longer than 1 month and B5 longer than 3 months.
2. When using B6 through B20 and storing the machine longer than 1 month, drain the fuel from the tanks and replace with light mineral oil diesel fuel. Subsequently, run the engine at least 30 minutes to remove all of the Biodiesel from the fuel lines.
3. When using B5 fuel and storing machine longer than 3 months, drain the fuel from the tanks and replace with light mineral oil diesel fuel. Subsequently, run the engine at least 30 minutes to remove all of the Biodiesel from the fuel lines.
NOTE:

- **Engine Oil:**
  - Oil used in the engine should have an American Petroleum Institute (API) service classification and Proper SAE Engine Oil according to the ambient temperatures as shown above.
  - With the emission control now in effect, the CF-4 and CG-4 lubricating oils have been developed for use of a low-sulfur fuel on on-road vehicle engines. When an off-road vehicle engine runs on a high-sulfur fuel, it is advisable to employ the "CF or better" lubricating oil with a high Total Base Number (TBN of 10 minimum).
  - Refer to the following table for the suitable API classification engine oil according to the engine type (with internal EGR, external EGR or non-EGR) and the fuel (low-sulfur or high-sulfur fuel).

<table>
<thead>
<tr>
<th>Fuel used</th>
<th>Engine oil classification (API classification)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Engine oil classification</td>
</tr>
<tr>
<td></td>
<td>Oil class of engines except external EGR</td>
</tr>
<tr>
<td>High Sulfur Fuel</td>
<td>CF (If the &quot;CF-4, CG-4, CH-4 or CI-4&quot; lubricating oil is used with a high-sulfur fuel, change the lubricating oil at shorter intervals. (approximately half))</td>
</tr>
<tr>
<td>(&lt;0.05% (500 ppm))</td>
<td></td>
</tr>
<tr>
<td>Low Sulfur Fuel</td>
<td>CF, CF-4, CG-4, CH-4 or CI-4 (Class CF-4, CG-4 and CH-4 engine oils cannot be used on EGR type engines)</td>
</tr>
<tr>
<td>(&lt;0.0015% (15 ppm)) or Ultra Low Sulfur Fuel</td>
<td></td>
</tr>
</tbody>
</table>

**EGR:** Exhaust Gas Re-circulation
- The CJ-4 engine oil is intended for DPF (Diesel Particulate Filter) type engines, and cannot be used on this machine.

<table>
<thead>
<tr>
<th>Model</th>
<th>except external EGR</th>
<th>with external EGR</th>
</tr>
</thead>
<tbody>
<tr>
<td>GR2120AU</td>
<td></td>
<td>---</td>
</tr>
</tbody>
</table>

- **Fuel:**
  - Cetane number of 45 is minimum. Cetane number greater than 50 is preferred, especially for temperatures below -20°C or elevations above 1500 m.
  - If diesel fuel with sulfur content greater than 0.5% (5000 ppm) sulfur content is used, reduce the service interval for engine oil and filter by 50%.
  - NEVER use diesel fuel with sulfur content greater than 0.05% (500 ppm) for EXTERNAL EGR type engine.
  - DO NOT use diesel fuel with sulfur content greater than 1.0% (10000 ppm).
  - Diesel fuels specified to EN 590 or ASTM D975 are recommended.
  - No.2-D is a distillate fuel of lower volatility for engines in industrial and heavy mobile service. (SAE J313 JUN87)
  - Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) or Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved for the engine. Other gasoline/alcohol blends are not approved.

- **Transmission Oil:**
  The oil used to lubricate the transmission is also used as hydraulic fluid. To insure proper operation of the hydraulic system and to complete lubrication of the transmission, it is important that a multi-grade transmission fluid is used in this system. We recommend the use of KUBOTA UDT or SUPER UDT fluid for optimum protection and performance. (Consult your local KUBOTA Dealer for further detail.)
  Do not mix different brands together.
  - Indicated capacities of water and oil are manufacturer's estimate.
PERIODIC SERVICE

**WARNING**
To avoid serious injury or death:
- Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If necessary to work under the machine or any machine elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.

**How to open the hood**

**WARNING**
To avoid serious injury or death from contact with moving parts:
- Never open the hood while the engine is running.
- Do not touch muffler or exhaust pipes while they are hot; Severe burns could result.

To open the hood, lift the hood as shown in the figure.

---

**Daily Check**
To prevent trouble from occurring, it is important to know the condition of the machine. Check it before starting.

**WARNING**
To avoid serious injury or death:
- Be sure to check and service the machine on a level surface with the engine shut off, the key removed and the parking brake securely set.

<table>
<thead>
<tr>
<th>No.</th>
<th>Check item</th>
<th>Ref. Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Walking around the machine</td>
<td>Tire pressure, wear and damage</td>
<td>31, 47</td>
</tr>
<tr>
<td>2</td>
<td>Oil and water leak</td>
<td>---</td>
</tr>
<tr>
<td>3</td>
<td>Engine oil level</td>
<td>44</td>
</tr>
<tr>
<td>4</td>
<td>Transmission fluid level</td>
<td>48</td>
</tr>
<tr>
<td>5</td>
<td>Coolant level in the recovery tank</td>
<td>48</td>
</tr>
<tr>
<td>6</td>
<td>Damage to machine body, tightness of all bolts and nuts</td>
<td>---</td>
</tr>
<tr>
<td>7</td>
<td>Radiator screen</td>
<td>46</td>
</tr>
<tr>
<td>8</td>
<td>Panel screen</td>
<td>46</td>
</tr>
<tr>
<td>9</td>
<td>Brake free travel</td>
<td>63</td>
</tr>
<tr>
<td>10</td>
<td>Fuel level</td>
<td>45</td>
</tr>
<tr>
<td>11</td>
<td>Check air cleaner</td>
<td>53</td>
</tr>
</tbody>
</table>

Mower

<table>
<thead>
<tr>
<th>No.</th>
<th>Check item</th>
<th>Ref. Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Oil leak</td>
<td>55</td>
</tr>
<tr>
<td>2</td>
<td>Make sure blade cap screws are tight</td>
<td>77</td>
</tr>
<tr>
<td>3</td>
<td>Blade wear or damage</td>
<td>77</td>
</tr>
<tr>
<td>4</td>
<td>Check all hardware</td>
<td>---</td>
</tr>
<tr>
<td>5</td>
<td>Make sure all pins are in place</td>
<td>---</td>
</tr>
<tr>
<td>6</td>
<td>Mower deck cleaning</td>
<td>---</td>
</tr>
<tr>
<td>7</td>
<td>Greasing</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Mower universal joint</td>
<td>49</td>
</tr>
<tr>
<td></td>
<td>Spindle shafts</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Belt tension pivot</td>
<td></td>
</tr>
</tbody>
</table>

---
Checking Engine Oil Level

**WARNING**

To avoid serious injury or death:
- Always stop the engine and remove the key before checking oil.

1. Check engine oil before starting and 5 minutes or more after the engine has stopped.
2. Wipe dipstick area clean.
3. To check the oil level, remove the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level is between the 2 notches.
4. Add new oil to the prescribed level at the oil port if necessary.

### Table of Check Items

<table>
<thead>
<tr>
<th>No.</th>
<th>Check Item</th>
<th>Ref. Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Speed control pedal</td>
<td>---</td>
</tr>
<tr>
<td>2</td>
<td>Brake pedal</td>
<td>---</td>
</tr>
<tr>
<td>3</td>
<td>Other movable parts</td>
<td>50</td>
</tr>
<tr>
<td>1</td>
<td>Performance of the easy checker light</td>
<td>21</td>
</tr>
<tr>
<td>1</td>
<td>Color of the exhaust fumes</td>
<td>---</td>
</tr>
<tr>
<td>2</td>
<td>Safety systems.</td>
<td>51 52 52</td>
</tr>
<tr>
<td>3</td>
<td>Check for abnormal noise and vibration.</td>
<td>---</td>
</tr>
<tr>
<td>1</td>
<td>Check the areas where previous trouble was experienced.</td>
<td>---</td>
</tr>
</tbody>
</table>

![Image of engine oil port and dipstick]

(1) Engine oil port  
(2) Oil level dipstick  
(F) "UPPER LEVEL"  
(L) "LOWER LEVEL"

![Image of engine oil port]

(1) Engine oil port
When using a different brand or viscosity oil from the previous one, remove all of the old oil and oil filter. Never mix 2 different types of oil.

Use the proper Engine Oil SAE according to the ambient temperatures. (See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)

Checking Amount of Fuel and Refueling

WARNING
To avoid serious injury or death:
- Handle fuel carefully. If the engine is running, do not fill the fuel tank. If engine is hot, let engine cool several minutes before adding fuel. Do not smoke while filling the fuel tank or servicing the fuel system. Fill fuel tank only to bottom of filler neck. Do not fill completely full. The empty space in the tank allows gasoline to expand, when it heats up. Never remove the fuel tank cap or add fuel when the fuel tank is hot.

Check the fuel level. Take care that the fuel tank does not become empty. When refueling it, park the machine on a level surface.

<table>
<thead>
<tr>
<th>Fuel tank capacity</th>
<th>GR2020G 16 L (4.2 U.S.gals.)</th>
<th>GR2120 18 L (4.8 U.S.gals.)</th>
</tr>
</thead>
</table>

◆ [GR2020G]

**IMPORTANT:**
- Do not mix oil with gasoline.
- Tighten the fuel cap until it clicks.
- Do not use the fuel cap other than KUBOTA approved one.

Unleaded fuel is recommended. Regular leaded gasoline with an octane rating index of 87 or higher may be used. Avoid switching from unleaded to regular gasoline to prevent engine damage.

**NOTE:**
- Use fuel within approximately 30 days after purchase to avoid deterioration in fuel quality, or add fuel stabilizer to keep fuel fresh and stabilized.
- Fuel blend differs from season to season for the best seasonal engine performance. To prevent engine performance troubles such as vapor lock or hard starting, use fuel within the season in which the fuel is purchased.
- Infrequent use of the engine during a season can make fuel stale in the fuel tank of the machine. Stale fuel condition can cause engine performance troubles by varnish and plugged carburetor components.
- Seal the fuel storage container tightly and store it out of sunlight and heat to prevent fuel degradation.
- Condensation in the fuel tank may occur because of various operating or environmental conditions. To reduce condensation and avoid affecting machine operation, fill the fuel tank at the end of daily operation and store fuel in the plastic container.

**IMPORTANT:**
- Do not use stale fuel.
- Fill fuel tank at the end of daily operation to prevent condensation in the fuel tank.

Gasoline/Alcohol blends
Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) is approved as a fuel. Other gasoline/alcohol blends including E20 and E85 are not to be used and any failures resulting from use of these fuels will not be warranted.

Gasoline/Ether blends
Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved as a fuel. Other gasoline/ether blends are not approved.
**[GR2120, GR2120AU]**

**IMPORTANT:**
- Use Diesel Fuel Only

1. Use No.2 diesel fuel.
2. Use No.1 diesel fuel if the temperature is below -10°C (14°F).
3. Always use a strainer when refueling to prevent fuel injection pump contamination.

**IMPORTANT:**
- Do not permit dirt or trash or water to get into the fuel system.
- Be careful not to let the fuel tank become empty, otherwise air will enter the fuel system, necessitating bleeding before next engine start.
- Be careful not to spill fuel during refueling. If a spill should occur, wipe it off at once, or it may cause a fire.
- To prevent condensation (water accumulation) in the fuel tank, fill the tank before parking overnight.

---

**Checking and Cleaning Radiator and Screen to Prevent Overheating**

**WARNING**

To avoid serious injury or death:
- Engine components can get extremely hot from operation. To prevent severe burns, do not touch these areas while the engine is running, or immediately after it is turned off.
- Never operate the engine without heat shields or guards.

**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key before cleaning.

**IMPORTANT:**
- The air intake area must be clear of debris to prevent the engine from overheating.

**[GR2020G]**

Daily or after every 5 hours of operation, check to be sure the panel screen is clean.

Dirt or chaff on the panel screen decrease cooling performance.

1. Remove the panel screen and remove all foreign material.
2. Each time the panel screen is covered with grass during operation, rub it off the screen with the hand.
3. If the dust or chaff has accumulated inside the panel, remove the panel screen, and clean inside completely.

---

**[GR2120, GR2120AU]**

Daily or after every 5 hours of operation, check to be sure the radiator screen, radiator core and panel screen are clean.

Dirt or chaff on the radiator screen, radiator core or panel screen decrease cooling performance.

1. Remove the radiator screen and panel screen and remove all foreign material.
2. Remove the dust from between the fins and the tube.
3. Tighten the fan drive belt as necessary. For this, refer to "EVERY 100 HOURS" in Maintenance section.
4. If scale forms in the tube, clean with the scale inhibitor or its equivalent.
5. Each time the panel screen is covered with grass during operation, rub it off the screen with the hand. Check the radiator screen from time to time if grass accumulates.
6. If the dust or chaff has accumulated inside the panel, remove the radiator screen and the panel screen, and clean inside completely. After cleaning, replace the radiator screen and panel screen properly.

![Diagram](image)

(1) Radiator screen
(2) Panel screen

### Checking Tire Pressure

**WARNING**

To avoid serious injury or death:
- Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.
- Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the Operator's Manual.
- Inflation pressure in front tires rises quickly when using compressed air.

**WARNING**

To avoid serious injury or death:
- Never operate machine with a loose rim, wheel, or axle.
- Whenever bolts are loosened, retighten to specified torque.
- Check all bolts frequently and keep them tightened.

**Inflation Pressure**

Though the inflation pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it everyday and inflate as necessary.

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front</td>
<td>160 kPa (1.6 kgf/cm², 24 psi)</td>
</tr>
<tr>
<td>Rear</td>
<td>150 kPa (1.5 kgf/cm², 22 psi)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front</td>
<td>190 kPa (1.9 kgf/cm², 28 psi)</td>
</tr>
<tr>
<td>Rear</td>
<td>140 kPa (1.4 kgf/cm², 20 psi)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front</td>
<td>160 kPa (1.6 kgf/cm², 24 psi)</td>
</tr>
<tr>
<td>Rear</td>
<td>150 kPa (1.5 kgf/cm², 22 psi)</td>
</tr>
</tbody>
</table>

**Turf tire**

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front</td>
<td>160 kPa (1.6 kgf/cm², 24 psi)</td>
</tr>
<tr>
<td>Rear</td>
<td>150 kPa (1.5 kgf/cm², 22 psi)</td>
</tr>
</tbody>
</table>

**Bar tire**

<table>
<thead>
<tr>
<th>Tire sizes</th>
<th>Recommended Inflation Max. Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front</td>
<td>190 kPa (1.9 kgf/cm², 28 psi)</td>
</tr>
<tr>
<td>Rear</td>
<td>140 kPa (1.4 kgf/cm², 20 psi)</td>
</tr>
</tbody>
</table>
Checking Transmission Fluid Level

1. Park the machine on a flat surface, raise the mower, shut off engine and remove the key.
2. Raise the operator's seat.
3. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the 2 notches. If the level is too low, add new oil to the prescribed level at the oil inlet.
(See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)

Checking Coolant Level

[GR2120, GR2120AU]

WARNING
To avoid serious injury or death:
1. Be sure to stop the engine and remove the key before checking coolant level.
2. Do not remove the radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.

Check the coolant level daily both the radiator and the recovery tank before starting engine.
1. Remove the radiator cap and check to see that the coolant level is just below the fill port.
2. Check to see that the coolant level is between the "FULL" and "LOW" marks of recovery tank.
3. When the coolant level drops due to evaporation, add water only up to just below the fill port of the radiator and the full level of the recovery tank.
   In case of leakage, add anti-freeze and water in the specified mixing ratio up to the full level.
(See "Flush Cooling System and Changing Coolant" in "EVERY 2000 HOURS or EVERY 2 YEARS" in "PERIODIC SERVICE" section.)

NOTE:
- Check the oil level of the transmission case with the mower lifted up.

IMPORTANT:
- If oil level is low, do not run the engine.
**PERIODIC SERVICE** 49

---

**Lubricating All Grease Fittings**

**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key before greasing.

Grease the following locations.

---

**IMPORTANT:**
- If the radiator cap has to be removed, follow the caution above and securely retighten the cap.
- Use clean, distilled water and anti-freeze to fill the radiator and the recovery tank.
- If water should leak, consult your local KUBOTA Dealer.

---

1. Recovery tank cap
2. Recovery tank

(A) "FULL"
(B) "LOW"

---

1. Spindle shaft
2. Belt tension pivot

---

1. Mower universal joint (Apply grease on the spline shaft.)
Checking Movable Parts
If any of the movable parts, such as levers and pedals, is not smoothly moved because of rust or anything sticky, do not attempt to force it into motion. In the above case, remove the rust or the sticky thing, and apply oil or grease on the relevant spot. Otherwise, the machine may get damaged.

EVERY 25 HOURS

Cleaning Pre cleaner and Air Cleaner
Paper Element

[GR2020G]

NOTE:
- Operating in dusty conditions requires more frequent maintenance.

1. Stop the engine and apply the parking brake.
2. Loosen the cover retaining knob and remove the cover.

3. Inspect the foam pre cleaner without removing it.

NOTE:
- Do not wash the paper element.

[If the foam pre cleaner is dirty]
1. Remove the pre cleaner.
2. Wash the precleaner in warm water with detergent. Rinse the precleaner thoroughly until all traces of detergent are eliminated. Squeeze out excess water (do not wring). Allow the precleaner to air dry.
3. Saturate the precleaner with new engine oil. Squeeze out all excess oil.
4. Reinstall the precleaner.
5. When the precleaner replacement is necessary, order genuine KUBOTA parts.

EVERY 50 HOURS

Checking Engine Start System

The Engine Start System in your machine are designed to protect you while operating. Check these Engine Start System periodically. It is recommended to check the Engine Start System before daily operation.

WARNING

To avoid serious injury or death:
- Do not allow anyone near the machine while testing.
- If the machine does not pass one of the following tests, do not operate the machine. See your local KUBOTA Dealer.
- Sit on operator's seat for all tests.

IMPORTANT:
- Check the following tests before operating the machine.

Test 1 (Safety Start Control 1)
1. Depress the brake pedal fully.
2. Engage the PTO lever.
3. Turn the key switch to the "START" position.
4. The engine should not crank.

Test 2 (Safety Start Control 2)
1. Disengage the PTO lever.
2. Release the brake pedal.
3. Turn the key to the "START" position.
4. The engine should not crank.

(1) Brake pedal
(2) PTO lever
(3) Key switch
(4) Throttle lever
Checking OPC System

The OPC (Operator Presence Control) system in your machine are designed to protect you while operating. Check these OPC system periodically. It is recommended to check the OPC system before daily operation.

**WARNING**

To avoid serious injury or death:
- Do not allow anyone near the machine while testing.
- If the machine does not pass one of the following tests, do not operate the machine. See your local KUBOTA Dealer.
- Sit on operator's seat for all tests.

**IMPORTANT:**
- Check the following tests before operating the machine.

**Test 1 (Seat Safety Control 1)**
1. Run the engine at half throttle.
2. Engage the PTO lever.
3. Stand up. (DO NOT GET OFF THE MACHINE.)
4. Engine should shut off.

**Test 2 (Seat Safety Control 2)**
1. Run the engine at half throttle.
2. Disengage the PTO lever.
3. Release the brake pedal.
4. Stand up. (DO NOT GET OFF THE MACHINE.)
5. Engine should shut off.

Checking PTO Control System

The PTO control system in your machine are designed to protect you while operating. Check these PTO control system periodically - daily is best - to test function of the PTO control system before operation.

**WARNING**

To avoid serious injury or death:
- Do not allow anyone near the machine while testing.
- If the machine does not pass one of the following tests, do not operate the machine. Contact your KUBOTA Dealer.
- Sit on operator's seat for all tests.

**IMPORTANT:**
- Check the following tests before operating the machine.

**Test 1 (KUBOTA Reverse Awareness system (KRA system) 1)**
1. Start and run the engine at half throttle.
2. Engage the PTO lever.
3. Press slightly on reverse side of speed control pedal.
4. Engine should shut off.

**Test 2 (KUBOTA Reverse Awareness system (KRA system) 2)**
1. Start and run the engine at 1/4 throttle.
2. Engage the PTO lever.
3. Press the KRA system override switch.
4. The KRA indicator light should flash.
5. Press slightly on the reverse side of speed control pedal.
6. Engine should not shut off.

Remove the fuse for KRA system the seat before Test 3 (See "Replacing Fuses" in "SERVICE AS REQUIRED" in "PERIODIC SERVICE" section.)

**Test 3 (KUBOTA Reverse Awareness system (KRA system) 3)**
1. Start and run the engine at 1/4 throttle.
2. Engage the PTO lever.
3. Press the KRA system override switch.
4. The KRA indicator light should not flash.
5. Press slightly on reverse side of speed control pedal.
6. Engine should shut off.

---

(1) Brake pedal
(2) PTO lever
(3) Key switch
(4) Throttle lever
Cleaning Air Cleaner Element
[GR2120, GR2120AU]

**WARNING**
To avoid serious injury or death:
- Be sure to stop engine and remove the key before cleaning air cleaner element.

1. Remove the air cleaner cover and element.
   (1) Undo the hook.
   (2) Turn the cover clockwise and detach it.
2. Clean the element:
   (1) When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205kPa (2.1kgf/cm², 30psi).
   (2) When carbon or oil adheres to the element, soak the element in detergent for 15 minutes, and then wash it several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect the inside of the element with a light and check if it is damaged or not. (referring to the instructions on the label attached to the case.)
3. Replace the air cleaner element if:
   Once yearly or after every sixth cleaning, whichever comes first.

**NOTE:**
- Checked to see if the evacuator valve is blocked with dust.
- Operating in dusty conditions requires more frequent maintenance.

**IMPORTANT:**
- The air cleaner uses a dry element, never apply oil.
- Do not run the engine with the filter element removed.
- Align the arrow marks when reinstalling the cover. If the cover is improperly fitted, dust passes by the baffle and directly adheres to the element.

**Evacuator valve**
Open the evacuator valve one a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.
Check the carbon canister air filter every 50 hours of operation. (more often under extremely dusty or dirty conditions.)

**WARNING**

To avoid serious injury or death:
- Always stop the engine, set the parking brake, remove the key, and disengage PTO.

1. Remove the rear cover and remove the carbon canister air filter.

2. Check to see if the carbon canister air filter is worn out, damaged or dirty.
3. If the air filter is dirty, wash the air filter in warm water with detergent. Then rinse the air filter thoroughly until all traces of detergent are eliminated. Squeeze out excess water. (do not wring.) Allow the air filter to air dry. Do not use high pressure air to clean filter.
4. If the air filter is worn out, damaged or too dirty to wash clean, replace it with a new one.
5. Reinstall the carbon canister air filter and secure it with the cover.

**NOTE:**
- Operating in dusty condition may require more frequent maintenance than above.
**Checking Gear Box Oil Level**

**WARNING**
To avoid serious injury or death:
- Always stop the engine and remove the key before checking oil.

1. Park the machine on a flat surface and lower the mower to the ground.
To check the oil level, loosen the check plug and check to see that the oil level is just below the check plug port.
If the level is too low, add new oil to the prescribed level at the oil inlet.
(See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)

---

**Greasing**

**WARNING**
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before greasing.

Grease the following locations.

(1) Engine transmission universal joint
(Apply grease on the spline shaft.)
(2) Engine transmission universal joint (Nipple)

(1) Glide steer link bolt (LH, RH)

(1) Front axle (Center pin)
**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key before oiling.

Oil the following locations.

- (1) Glide steer rear arm
- (1) Glide steer arm (RH)
- (1) Glide steer arm (LH)
- (1) Speed control pedal shaft (RH)
- (1) Speed control pedal shaft (LH)
- (A) Fender
(1) Cruise control link

(1) PTO lever (fulcrum)
(2) Hydraulic lift lever (fulcrum)

(1) Front link

(1) Seat adjuster

(1) Around the hole of the mower link (LH, RH)
(2) Around the pin of the mower link (LH, RH)
(3) Pivot of mower link (LH, RH)
(4) Pivot of liftarm (LH, RH)

(1) Link fulcrum
(1) Choke cable
(2) Throttle cable

(1) Throttle cable

(1) Throttle cable

(1) Throttle cable
Checking Battery Condition

⚠️ DANGER
To avoid the possibility of battery explosion:
For the refillable type battery, follow the instructions below.
- Do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.

⚠️ DANGER
To avoid serious injury or death:
- When the battery is being activated, hydrogen and oxygen gases in the battery are extremely explosive. Keep open sparks and flames away from the battery at all times, especially when charging the battery.

⚠️ WARNING
To avoid serious injury or death:
- Batteries, battery posts, terminals and related accessories contain lead and lead compounds, and other chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. WASH HANDS AFTER HANDLING.
- Never remove the battery cap while the engine is running.
- Keep electrolyte away from eyes, hands and clothes. If you are spattered with it, wash it away completely with water immediately and get medical attention.
- Keep open sparks and flames away from the battery at all times. Hydrogen gas mixed with oxygen becomes very explosive.
- Wear eye protection and rubber gloves when working around battery.

The factory-installed battery is of non-refillable type. If the battery is weak, charge the battery or replace it with new one.

IMPORTANT:
- Mishandling the battery shortens the service life and adds to maintenance costs. The original battery is maintenance free, but needs some servicing.
- If the battery is weak, the engine will be difficult to start and the lights will be dim. It is important to check the battery periodically.
- When exchanging an old battery for a new one, use battery of equal specification in table below.

<table>
<thead>
<tr>
<th>Battery Type</th>
<th>Volts (V)</th>
<th>Reserve Capacity (min)</th>
<th>Capacity 20 HR (Ah)</th>
<th>Cold Cranking Amps</th>
<th>Normal Charging Rate (A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10U1L</td>
<td>12</td>
<td>-</td>
<td>25</td>
<td>300</td>
<td>6 to 10</td>
</tr>
<tr>
<td>51R</td>
<td>12</td>
<td>80</td>
<td>45</td>
<td>430</td>
<td>4.5</td>
</tr>
</tbody>
</table>

(For non-accessible maintenance-free type batteries.) Maintenance-free, non-accessible batteries are designed to eliminate the need to add water. Yet the volume of electrolyte above plates may eventually become depleted due to abnormal conditions such as high heat or improper regulator setting. Use a voltmeter to check the state of charge. (See reference chart below to determine if charging is necessary.)

<table>
<thead>
<tr>
<th>Battery voltage</th>
<th>Reference state of charge</th>
</tr>
</thead>
<tbody>
<tr>
<td>12.6</td>
<td>100% (Full charge)</td>
</tr>
<tr>
<td>12.4</td>
<td>75%</td>
</tr>
<tr>
<td>12.2</td>
<td>50%</td>
</tr>
<tr>
<td>12.0</td>
<td>25%</td>
</tr>
<tr>
<td>11.8</td>
<td>0%</td>
</tr>
</tbody>
</table>

◆ Battery Charging

⚠️ DANGER
To avoid serious injury or death:
- When the battery is being activated, hydrogen and oxygen gases in the battery are extremely explosive. Keep open sparks and flames away from the battery at all times, especially when charging the battery.

⚠️ WARNING
To avoid serious injury or death:
- When disconnecting the cable from the battery, start with the negative terminal first. When connecting the cable to the battery, start with the positive terminal first.
- Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.
PERIODIC SERVICE

1. To slow charge the battery, connect the battery positive terminal to the charger positive terminal and the negative to the negative, then charge for at least 1 hour at 4.5 amperes (51R).

2. A boost charge is only for emergencies. It will partially charge the battery at a high rate and in a short time. When using a boost-charged battery, it is necessary to recharge the battery as early as possible. Failure to do this will shorten the battery’s service life.

3. When the specific gravity of electrolyte is between 1.27 and 1.29 the charging is completed.

Battery for storage
1. When storing the machine for a long period, remove the battery from machine, adjust the electrolyte to the proper level and store in a dry place out of direct sunlight.

2. The battery self-discharges while it is stored. Recharge it once every 3 months in hot seasons and once every 6 months in cold seasons.

EVERY 100 HOURS

- Changing Engine Oil [GR2020G]

**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key before changing the oil.
- Allow engine to cool down sufficiently; oil can be hot and may cause burns.

1. To keep dirt, debris, etc., out of the engine, clean the area around the oil fill cap/dipstick before removing it.

2. Remove the oil drain plug, the oil fill cap, and the dipstick. Be sure to allow ample time for complete drainage.

3. The used oil can be drained out more easily if the engine is warm.

4. Reinstall the drain plug. Make sure it is tightened to 13.6 N-m (10 lbf-ft) torque.

5. Fill the crankcase, with new oil of the proper type, to the “F” mark on the dipstick. (See “LUBRICANTS, FUEL AND COOLANT” in “MAINTENANCE” section.) Always check the level with the dipstick before adding more oil.
6. To check the oil level. Remove the dipstick, wipe it clean, insert it and draw it out again. Check to see that the oil level is between the 2 marks.

7. Reinstall the oil fill cap and tighten it securely. Reinstall the dipstick.

NOTE:
- To prevent extensive engine wear or damage, always maintain the proper oil level in the crankcase. Never operate the engine with the oil level below the "L" mark or over the "F" mark on the dipstick.

---

**Replacing Air Cleaner Paper Element**

1. Loosen the cover retaining knob and remove the cover.

2. Remove the element cover nut, the element cover, and the paper element with the precleaner.

3. Carefully remove the precleaner from the paper element. Service the precleaner as described. (See "Cleaning Precleaner and Air Cleaner Paper Element" in EVERY 25 HOURS.)

NOTE:
- Operating in dusty condition may require more frequent maintenance than above.
**IMPORTANT:**
- Do not wash a paper-element. Do not oil a paper-element. Do not use pressurized air to clean a paper-element, as this will damage the element. Replace a dirty, bent, or damaged element with a genuine KUBOTA element. Handle new elements carefully; do not use if the sealing surfaces are bent or damaged.

4. When servicing the air cleaner, check the air cleaner base. Make sure it is secured and not bent or damaged. Also, check the element cover for damage or improper fit. Replace all damaged air cleaner components.

**NOTE:**
- If any loose dirt or debris fell on the air cleaner base when the element was removed, carefully remove it and wipe the base clean. Be careful that none of it drops into the intake throat. Check the condition of the rubber seal on the air cleaner stud. If the condition is questionable in any way, replace it with the new seal packaged with the replacement element.

5. Reinstall the paper element, precleaner, element cover, element cover nut, and air cleaner cover. Secure cover with the cover retaining knob.

6. When element replacement is necessary, order genuine KUBOTA parts.

---

**■ Cleaning Engine Shroud Panel**

[GR2020G]

Consult your local KUBOTA for this service.

**■ Checking Fuel Filter**

**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key when attempting to make the following checks and changes.

Check fuel filter, if it is clogged by debris or contaminated with water, replace it.

---

![Diagram of Fuel Filter Components](1BDAHADAP063D)

(1) Pipe clamps  
(2) Fuel filter  
(3) Fuel line  
(4) Fuel shutoff-valve

---

![Diagram of Fuel Filter Components](1BDAHADAP068D)

(1) Pipe clamps  
(2) Fuel line  
(3) Fuel filter
**Checking Brake**

**WARNING**
To avoid serious injury or death:
- When checking brake, park the machine on a flat area, block wheels, stop the engine and remove the key.

Correct free travel ranges from 15 to 25 mm (0.59 to 0.98 in.). If it is not correct, consult your local KUBOTA dealer.

---

**Checking Fan Drive Belt Tension**

**[GR2120, GR2120AU]**

**WARNING**
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before checking belt tension.

If the fan drive belt becomes loose, the engine may overheat. To adjust, remove the right cover. Then loosen the tension bolt and adjusting bolt and move the dynamo outward to tighten the belt. After adjustment, securely tighten the bolts.

Moderate belt tension:
The belt should deflect approx. 10 mm (0.39 in.) when the center of the belt is depressed with finger pressure of 98 N (10 kgf).
EVERY 150 HOURS

■ Changing Gear Box Oil

⚠️ WARNING
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before changing the oil.

1. To drain the used oil, remove the filler plug at the gear box, tilt the mower deck and drain the oil completely into the oil pan.
2. Fill with the new oil up to the check plug port. (See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)
3. After filling reinstall the filler plug and the check plug.

(1) Fan drive belt
(2) Dynamo
(3) Tension bolt
(4) Adjusting bolt
(5) Cap

(A) Approx. 10 mm (0.39 in.)
(M) "MOVE"
(L) "LEFT"
(X) Incorrect belt pass

IMPORTANT:
- When replacing the fan drive belt, be careful not to catch it on the cap under the water pump.
EVERY 200 HOURS

Replacing Engine Oil Filter Cartridge

WARNING

To avoid serious injury or death:
- Be sure to stop the engine and remove the key before changing the oil and the oil filter cartridge.
- Allow engine to cool down sufficiently; oil can be hot and may cause burns.

1. The oil filter cartridge must be changed every 200 service hours.
2. Apply a slight coat of oil onto the rubber gasket of new cartridge.
3. Tighten the filter quickly until it contacts the mounting surface.
   [GR2020G]
   Tighten filter by hand.
   [GR2120, GR2120AU]
   Tighten filter by hand an additional 1/2 turn only.
4. After the new cartridge has been replaced, the engine oil level normally lowers a little. Add engine oil to proper level. Check for oil leaks around filter gasket.

IMPORTANT:
- To prevent serious damage to the engine, replacement element of the recommended type must be used. Use only a genuine KUBOTA filter or its equivalent.
Changing Engine Oil [GR2120, GR2120AU]

**WARNING**
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before changing the oil.
- Allow engine to cool down sufficiently; oil can be hot and may cause burns.

1. To keep dirt, debris, etc., out of the engine, clean the area around the oil fill cap/dipstick before removing it.
2. Remove the oil drain plug, the oil fill cap, and the dipstick. Be sure to allow ample time for complete drainage.
3. The used oil can be drained out more easily if the engine is warm.
4. Reinstall the drain plug. Make sure it is tightened to 13.6 N-m (10 lbf-ft) torque.
5. Fill the crankcase, with new oil of the proper type, to the "F" mark on the dipstick. (See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.) Always check the level with the dipstick before adding more oil.
6. To check the oil level. Remove the dipstick, wipe it clean, insert it and draw it out again. Check to see that the oil level is between the 2 marks.
7. Reinstall the oil fill cap and tighten it securely. Reinstall the dipstick.

**NOTE:**
- To prevent extensive engine wear or damage, always maintain the proper oil level in the crankcase. Never operate the engine with the oil level below the "L" mark or over the "F" mark on the dipstick.
■ Replacing Transmission Oil Filter Cartridge

⚠️ WARNING
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before changing the oil filter cartridge.
- Allow transmission case to cool down sufficiently; oil can be hot and may cause burns.

1. The oil filter cartridge must be changed every 200 service hours.
2. Remove rear cover.
3. Remove the oil filter cartridge by using the filter wrench.
4. Lightly tighten the screw (A) by using a screwdriver.
5. Apply a slight coat of oil onto the gasket of new filter.
6. To install the new cartridge, screw it in by hand. Over tightening may cause deformation of the rubber gasket.
7. After the new cartridge has been replaced, the transmission fluid level normally lowers a little. Add fluid to proper level. Check for oil leaks around filter gasket.
8. Assemble the rear cover.

IMPORTANT:
- To prevent serious damage or premature failure to the hydraulic system, the replacement filter must be a highly efficient, 10 µm filter. Use only a genuine KUBOTA filter or its equivalent.
■ Adjusting Front Axle Pivot
If the front axle pivot pin adjustment is not correct, vibration in the front wheel can occur. When vibration occurs, contact your KUBOTA Dealer to adjust the free travel of front axle.

■ Checking Spark Plug Condition & Gap [GR2020G]
Remove the spark plugs, check condition, and reset the gap or replace with new plugs as necessary.
1. Open the hood.
2. Before removing spark plugs, the area around the base of the plug to keep dirt and debris out of the engine.
3. Remove the spark plug wires from spark plugs.
4. Use a spark plug wrench to remove the spark plugs.
5. Remove plugs and check its condition.
   Replace the plug if worn or reuse is questionable.
6. Inspect spark plugs for cracked porcelain, pitted electrodes, or other wear and damage. Replace the spark plug if necessary.
7. Check the gap using a wire feeler gauge. Adjust the gap to 0.76 mm (0.030 in.) by carefully bending the ground electrode.

8. Reinstall the spark plug into the cylinder head.

| **Tightening torque** | 24.4 to 29.8 N-m (18 to 22 lbf-ft) |

■ Cleaning Engine Shroud [GR2020G]
Consult your local KUBOTA Dealer for this service.

■ Replacing Fuel Filter [GR2020G]
Change fuel filter every 200 hours. Consult your local KUBOTA Dealer for this service.

NOTE:
- Do not clean the spark plug in a machine using abrasive grit. Some grit could remain in the spark plug and enter the engine causing extensive wear and damage.
- During reassembly, be sure to firmly insert the spark plug.

Recommended spark plug | RC12YC CHAMPION

(1) Spark plug
EVERY 400 HOURS

Changing Transmission Fluid

WARNING
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before changing or checking the oil.
- Allow transmission case to cool down sufficiently; oil can be hot and may cause burns.

The fluid in the transmission case is also used for the hydrostatic drive system.

1. To drain the transmission oil, place oil pan underneath the transmission case and remove the drain plug.

2. After draining, disassemble and clean the strainer and change the oil filter cartridge. After reassembling, fill with UDT or SUPER UDT hydrostatic transmission fluid, or its equivalent.

3. Remove the dipstick and fill with the new oil.

4. After running the engine for a few minutes, stop it and check the oil level again and add oil to the prescribed level if necessary.

NOTE:
- Check the oil level of the transmission case with the mower lifted up.

IMPORTANT:
- Operate only at low rpms immediately after changing the transmission fluid and filter cartridge.
- Keep the engine at medium speed for a few minutes to insure proper lubrication of all parts so there is no damage to transmission.
- Do not engage PTO before checking the oil level.
Cleaning Transmission Strainer
When changing the transmission fluid, disassemble and rinse the strainer with nonflammable solvent to completely clean off filings. Check "O" rings. Replace it if damaged, cracked or hardened.
When reassembling be careful not to damage the parts.

Changing Front Axle Case Oil
1. Park the machine on a firm, flat and level surface.
2. To drain the used oil, remove the right and left drain plugs and filling plug at the front axle case and drain the oil completely into the oil pan.
3. After draining reinstall the drain plugs.
4. Remove the right and left breather plugs.
5. Fill with the new oil up to the upper notch on the dipstick.
   (See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)

IMPORTANT:
- After 10 minutes, check the oil level again; add oil to prescribed level.

6. After filling reinstall the filling plug and breather plugs.

| Oil capacity | 1.9 L (2.0 U.S.qts) |

NOTE:
- Since the fine filings in the oil can damage the precision component parts of the hydraulic system, the end of the suction line is provided with an oil strainer.

---

(1) Suction pipe
(2) Strainer
(3) Boss
(4) O-ring (Small)
(5) O-ring (Large)

(1) Breather plug
(2) Filling plug with dipstick
(3) Drain plug
(A) Oil level is acceptable within this range
(F) FRONT
(L) Left rear wheel
(R) Right rear wheel
Replacing Fuel Filter  
[GR2120, GR2120AU]
Change fuel filter every 400 hours. Consult your local KUBOTA Dealer for this service.

**EVERY 1500 HOURS**

**Checking Fuel Injection Nozzle (Injection Pressure)**  
[GR2120, GR2120AU]
Consult your local KUBOTA Dealer for this service.

**EVERY 2000 HOURS or EVERY 2 YEARS**

**Flush Cooling System and Changing Coolant**  
[GR2120, GR2120AU]

**WARNING**
To avoid serious injury or death:
- Do not remove the radiator cap when the engine is hot. Then loosen cap slightly to the stop to relieve any excess pressure before removing cap completely.

1. Stop the engine and let cool down.
2. To drain the coolant, remove the radiator drain plug and the engine drain plug, and remove the radiator cap. The radiator cap must be removed to completely drain the coolant.

3. After all coolant is drained, install the drain plugs.
4. Fill with clean water and cooling system cleaner.
5. Follow directions of the cleaner instruction.
6. After flushing, fill with clean water and anti-freeze until the coolant level is just below the fill port on the radiator.
7. Install the radiator cap securely.
8. Fill with coolant up to "FULL" on the recovery tank.
9. Start and operate the engine for a few minutes.
10. Stop the engine and let cool.
11. Check coolant level of recovery tank and add coolant if necessary.

**IMPORTANT:**
- Do not start engine without coolant.
- Use clean, distilled water and anti-freeze to fill the radiator and recovery tank.
- When the anti-freeze is mixed with water, the anti-freeze mixing ratio must be less than 50%.
- Securely tighten radiator cap. If the cap is loose or improperly fitted, water may leak out and the engine could overheat.
**Anti-freeze [GR2120, GR2120AU]**

**WARNING**

To avoid serious injury or death:

- When using anti-freeze, put on some protection such as rubber gloves. (Anti-freeze contains poison.)
- If it is swallowed, seek immediate medical help. Do NOT make a person throw up unless told to do so by poison control or a health care professional. Use standard first aid and CPR for signs of shock or cardiac arrest. Call your local Poison Control Center or your local emergency number for further assistance.
- When anti-freeze comes in contact with the skin or clothing, wash it off immediately.
- Do not mix different types of Anti-freeze. The mixture can produce chemical reaction causing harmful substances.
- Anti-freeze is extremely flammable and explosive under certain conditions. Keep fire and children away from anti-freeze.
- When draining fluids from the engine, place some container underneath the engine body.
- Do not pour waste onto the ground, down a drain, or into any water source.
- Also, observe the relevant environmental protection regulations when disposing of anti-freeze.

Always use a 50/50 mix of long-life coolant and clean soft water in KUBOTA engines.

Consult your local KUBOTA dealer concerning coolant for extreme conditions.

1. Long-life coolant (hereafter LLC) comes in several types. Use ethylene glycol (EG) type for this engine.
2. Before employing LLC-mixed cooling water, fill the radiator with fresh water and empty it again. Repeat this procedure 2 or 3 times to clean up the inside.
3. Mixing the LLC
   Premix 50% LLC with 50% clean soft water. When mixing, stir it up well, and then fill into the radiator.
4. The procedure for the mixing of water and anti-freeze differs according to the make of the anti-freeze and the ambient temperature. Refer to SAE J1034 standard, more specifically also to SAE J814c.

**IMPORTANT:**

- When mixing the anti-freeze with water, the anti-freeze mixing ratio is 50%.

<table>
<thead>
<tr>
<th>Vol % Anti-freeze</th>
<th>Freezing Point</th>
<th>Boiling Point*</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>°C</td>
<td>°F</td>
</tr>
<tr>
<td>50</td>
<td>-37</td>
<td>-34</td>
</tr>
</tbody>
</table>

* At 1.013 x 10³ Pa (760 mmHg) pressure (atmospheric).

A higher boiling point is obtained by using a radiator pressure cap which permits the development of pressure within the cooling system.

5. Adding the LLC
   (1) Add only water if the coolant level reduces in the cooling system by evaporation.
   (2) If there is a mixture leak, add the LLC of the same manufacturer and type in the mixing ratio 50%.
   * Never add any long-life coolant of different manufacturer. (Different brands may have different additive components, and the engine may fail to perform as specified.)

6. When the LLC is mixed, do not employ any radiator cleaning agent. The LLC contains anti-corrosive agent. If mixed with the cleaning agent, sludge may build up, adversely affecting the engine parts.

7. Kubota's genuine long-life coolant has a service life of 2 years. Be sure to change the coolant every 2000 hours or every 2 years whichever comes faster.

**NOTE:**

- The above data represent industry standards that necessitate a minimum glycol content in the concentrated anti-freeze.

**EVERY 3000 HOURS**

**Checking Injection Pump [GR2120, GR2120AU]**

Consult your local KUBOTA Dealer for this service.
EVERY 1 YEAR

■ Replacing Air Cleaner Element
[GR2120, GR2120AU]
Change the element once a year.

■ Checking Radiator Hose and Clamp
[GR2120, GR2120AU]
1. Check to see if radiator hoses are properly fixed. If hose clamps are loose or water leaks, tighten clamps securely.
2. Replace hoses and tighten hose clamps securely, if radiator hoses are swollen, hardened or cracked.

■ Checking Hydraulic Hose

⚠️ WARNING
To avoid serious injury or death:
- Be sure to stop the engine and remove the key before checking and replacing hydraulic hose.
- Allow transmission case to cool down sufficiently; oil can be hot and may cause burns.

1. Check to see that all lines and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.
Checking Fuel Lines, Fuel Vapor Lines

**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key when attempting to make the following checks and changes.
- Never fail to check the fuel lines and fuel vapor lines periodically. The fuel lines and fuel vapor lines are subject to wear and aging. Fuel may leak out onto the running engine, causing a fire.

**NOTE:**
- Only for GR2020G, check the fuel vapor lines.

The fuel line and fuel vapor line are made of rubber and ages regardless of service period.
1. Check the fuel line and fuel vapor line connections.
2. If the fuel line, fuel vapor line and clamps are found to be damaged or deteriorated, replace them.
3. Check fuel filter, if it is clogged by debris or contaminated with water, replace it.

**IMPORTANT:**
- When the fuel line and fuel vapor line are disconnected for maintenance or repair, close both ends of the fuel line and fuel vapor line with a piece of clean cloth or paper to prevent dust and dirt from entering. In addition, particular care must be taken not to admit dust and dirt into the fuel pump. Entrance of even a small amount dust or dirt cause premature wear and malfunction of the fuel pump.

![Power steering hose (LH)](image1)

1. Check the fuel line and fuel vapor line connections.
2. If the fuel line, fuel vapor line and clamps are found to be damaged or deteriorated, replace them.
3. Check fuel filter, if it is clogged by debris or contaminated with water, replace it.

![Power steering hose (LH)](image2)

![Mower lift cylinder hose](image3)

![Pipe clamps](image4)

(1) Power steering hose (LH)
(1) Power steering hose (LH)
(1) Mower lift cylinder hose
(1) Pipe clamps
(2) Fuel filter
(3) Fuel line
(4) Fuel shut-off valve
Checking Intake Air Line
[GR2120, GR2120AU]
1. Check to see that hoses and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.

Checking Engine Breather Hose
[GR2120, GR2120AU]
Consult your local KUBOTA Dealer for this service.

Checking Mower Gear Box Oil Seal
Consult your local KUBOTA Dealer for this service.
EVERY 4 YEARS

■ Replacing Hydraulic Hose
Replace hoses and hose clamps every 4 years or earlier if you checked and found that hoses are swollen, hardened or cracked.

■ Replacing Fuel Lines and Fuel Vapor Lines
Consult your local KUBOTA Dealer for this service.

■ Replacing Engine Breather Hose
[GR2120, GR2120AU]
Consult your local KUBOTA Dealer for this service.

■ Replacing Radiator Hose
[GR2120, GR2120AU]
Replace hoses and hose clamps every 4 years or earlier if you checked and found that hoses are swollen, hardened or cracked.

■ Replacing Mower Gear Box Oil Seal
Consult your local KUBOTA Dealer for this service.

■ Replacing Intake Air Line
[GR2120, GR2120AU]
(See "Checking Intake Air Line" in "EVERY 1 YEAR" in "PERIODIC SERVICE" section.)

SERVICE AS REQUIRED

■ Replacing Fuses
1. Open the hood.
2. Remove the blown fuse.
3. Place a new 3A, 10A, 15A fuse or 40A slow blow fuse in position.

![Fuse Diagram](image1.png)

(1) Fuse location

![Fuse Diagram](image2.png)

(2) Slow blow fuse
(A) Starter

![Fuse Diagram](image3.png)

(2) Slow blow fuse
(A) Starter
PERIODIC SERVICE

If the new fuse happens to blow out within a short time, contact your dealer for inspection and repair. Never "jump" the fuse with wire or foil, or install a larger capacity fuse than is recommended.

- Stamp or stick label "E/G STOP"
- Stamp or stick label "IG/M"
- Stamp or stick label "OPC"
- Stamp or stick label "NMR"

**Protected circuit**

<table>
<thead>
<tr>
<th>Fuse No. (ID Label)</th>
<th>Capacity (A)</th>
<th>Protected circuit</th>
</tr>
</thead>
<tbody>
<tr>
<td>E/G STOP</td>
<td>15</td>
<td>Engine stop timer relay</td>
</tr>
<tr>
<td>IG/M</td>
<td>10</td>
<td>Fuel pump, Head light, etc.</td>
</tr>
<tr>
<td>OPC</td>
<td>3</td>
<td>Engine running circuit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Slow blow fuse</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check circuit against wrong battery connection</td>
</tr>
<tr>
<td>NMR (only GR2020G)</td>
<td>3</td>
<td>KRA system</td>
</tr>
</tbody>
</table>

**Replacing bulbs**

(A) Replacement of the headlight bulb
1. Open hood.
2. Turn bulb socket to remove socket from headlight housing.
3. Push bulb down and turn 1/4 turn to remove bulb from the socket.
4. Install new bulb to the socket.
5. Install the socket in housing.
6. Close hood.

(B) Replacement of the Indicator light bulb
1. Open hood.

- Indicate bulb 14.0 Rated Voltage/0.27 AMP/2 MSCP

**Checking and Replacing Blade**

**WARNING**

To avoid serious injury or death:
- Be sure to stop the engine and remove the key.
- Blades may be sharp. When you handle blades, wear heavy gloves or wrap end of blade with a rag.

**NOTE:**
- Before checking or replacing the blade, wipe grass and mud off the top and inside of the mower. Especially clean up the inside of the belt cover, because otherwise the belt life will be reduced.

- Checking
The blade cutting edges should be kept sharp at all times. Sharpen the cutting edges, if they resemble blade (B). Replace the blades if they appear similar to blade (C).

- Replacing
1. Remove the mower deck from the machine and turn it over to expose the blades.
2. Wedge a block of wood between the blade and mower housing or use a box wrench over the pulley nut to prevent the spindle from rotating while removing the blade bolts; loosen the blade bolt as illustrated.
**IMPORTANT:**
- Use the proper metric size box or socket wrench to tighten or loosen the blade mounting bolt.

3. To sharpen the blades yourself, clamp the blade securely in a vise.
   Use a large mill file and file along the original bevel until it becomes sharp.

4. To check the blade for balance, place a small rod through the center hole. If the blade is not balanced, file the heavy side of the blade until balance is achieved.

5. To attach blades, be sure to install the 2 cup washers and lock washer between the blade and the bolt head.

**NOTE:**
- Make sure that the cup washer is not flattened out or worn; this may cause blade to slip excessively.
  Replace the 2 cup washers if either is damaged.

**IMPORTANT:**
- Tighten the blade bolts from 103 to 118 N-m (76 to 87 lbf-ft, 10.5 to 12.0 kgf-m) of torque.
- To prolong the service life of the blades, rearrange them as shown in the figure below periodically.
■ Replacing Mower Belt

1. Remove the mower deck from the machine according to the procedure "DISMOUNTING THE MOWER DECK".
2. Remove the left and right hand shield from the mower deck.
3. Clean around the gear box.
4. Remove the belt from the tension pulley.
5. Remove the right hand bracket which mounts the gear box to the mower deck and slip the belt over the top of the gear box.
6. To install a new belt, reverse the above procedure.

NOTE:
Tighten each bolt with following torque.
- Bolts (4) (For aluminum gear case)
  39.2 to 44.1 N-m (28.9 to 32.5 lbf-ft, 4.0 to 4.5 kgf-m)
- Bolts and Nuts (5)
  48.1 to 55.9 N-m (35.5 to 41.2 lbf-ft, 4.9 to 5.7 kgf-m)

■ Bleeding Fuel System

[GR2120, GR2120AU]
Air must be removed:
1. When the fuel filter or lines are removed.
2. When tank is completely empty.
3. After the machine has not been used for a long period of time.

◆ Bleeding procedure is as follows:
1. Fill the fuel tank with fuel.
2. Turn the key switch to the "ON" position and hold it for about 10 seconds.
3. Start the engine and run for about 30 seconds, and then stop the engine.
## GENERAL TORQUE SPECIFICATION

<table>
<thead>
<tr>
<th>SAE grade No.</th>
<th>American standard cap screws with UNC or UNF threads</th>
<th>Metric cap screws</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>GR.5 (lbf-ft) (N-m) (kgf-m)</td>
<td>GR.8</td>
</tr>
<tr>
<td>1/4</td>
<td>8 - 9.6 10.7 - 12.9 1.11 - 1.33</td>
<td>12 - 14.4 16.1 - 19.3 1.66 - 1.99</td>
</tr>
<tr>
<td>5/16</td>
<td>17 - 20.5 23.1 - 27.8 2.35 - 2.84</td>
<td>24 - 29 32.5 - 39.3 3.31 - 4.01</td>
</tr>
<tr>
<td>3/8</td>
<td>35 - 42 47.5 - 57.0 4.84 - 5.82</td>
<td>45 - 54 61.0 - 73.2 6.22 - 7.47</td>
</tr>
<tr>
<td>7/16</td>
<td>56 - 66 75.9 - 89.5 7.74 - 9.12</td>
<td>75 - 90 101.7 - 122 10.37 - 12.44</td>
</tr>
<tr>
<td>1/2</td>
<td>80 - 96 108.5 - 130.2 11.07 - 13.29</td>
<td>110 - 132 149.2 - 179.0 15.22 - 18.27</td>
</tr>
<tr>
<td>5/8</td>
<td>150 - 180 203.4 - 244.1 20.75 - 24.91</td>
<td>220 - 264 298.3 - 358.0 30.44 - 36.53</td>
</tr>
</tbody>
</table>
## TIGHTENING TORQUE CHART

<table>
<thead>
<tr>
<th>Thread size d (mm)</th>
<th>Hexa-Bolt Head size B (mm)</th>
<th>No mark</th>
<th>7T</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>lbf-ft</td>
<td>Nm</td>
</tr>
<tr>
<td>M8</td>
<td>12 or 13</td>
<td>13.0 - 15.2 (14.1 ± 1.1)</td>
<td>17.8 - 20.6 (19.2 ± 1.4)</td>
</tr>
<tr>
<td>M10</td>
<td>14 or 17</td>
<td>28.9 - 33.3 (31.1 ± 2.2)</td>
<td>39.3 - 45.1 (42.2 ± 2.9)</td>
</tr>
<tr>
<td>M12</td>
<td>17 or 19</td>
<td>46.3 - 53.5 (49.9 ± 3.6)</td>
<td>62.8 - 72.6 (67.7 ± 4.9)</td>
</tr>
<tr>
<td>M14</td>
<td>19 or 22</td>
<td>79.6 - 92.6 (86.1 ± 6.5)</td>
<td>107.9 - 125.5 (116.7 ± 8.8)</td>
</tr>
</tbody>
</table>

**NOTE:**
- Figure "7" on the top of the bolt indicates that the bolt is of special material.
- Before tightening, check the figure on the top of bolt.
STORAGE

WARNING

To avoid serious injury or death:
• To reduce fire hazards, allow the engine and exhaust system to cool before storing the machine in an enclosed space or near combustible materials.
• To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.
• Do not clean the machine with engine running.
• To avoid fire hazards, Do not leave grass and leaves in the mower and the grass catcher.
• When storing, remove the key from the key switch to avoid operation by unauthorized persons.

When the machine will not be operated for over 2 months, clean the machine and perform the following operations before storage.
1. Repair parts as necessary.
2. Check bolts and nuts and tighten as necessary.
3. Apply grease or engine oil to parts most likely to rust.
4. Inflate the tires to a little above the standard pressure levels. (Approximately 110%)
5. Lower the mower to the ground.
6. Remove the battery from the machine, recharge it, adjust the electrolyte to the proper level, and store in a cool dry place.
   The battery discharges over time even while in storage. Recharge it once a month in hot seasons and once every 2 months in cold seasons.
7. Drain fuel tank, fuel lines.
8. Store the machine where it is dry and sheltered from rain. Cover the machine with a tarpaulin.
9. Moisture content in most grasses can damage the mower and grass catcher if these components are not properly cleaned after use.
   Make sure the mower and the grass catcher are clean and completely empty before storage.
10. Jack the machine up and place blocks under the front and rear axles so that all 4 tires are off the ground.
   Keep the tires out of direct sunlight and extreme heat.
11. The fuel system must be completely emptied, or the gasoline must be treated with a stabilizer to prevent deterioration. If you choose to use a stabilizer, follow the manufacturer's recommendations, and add the correct amount for the capacity of the fuel system. Fill the fuel tank with clean, fresh gasoline. Run the engine for 2-3 minutes to get stabilized fuel into the rest of the system. Close the fuel shut-off valve when the unit is being stored.
   To empty the system, run the engine until the tank and the system are empty.
12. Remove the spark plugs. Add 1 tablespoon of engine oil into each spark plug hole. Install the plugs, but do not connect the plug leads. Crank the engine 2 or 3 revolutions.

IMPORTANT:
• When washing the machine, be sure to stop the engine. Allow sufficient time for the engine to cool before washing.
• Cover the machine after the muffler and the engine have cooled down.

REMOVING THE MOWER FROM STORAGE

1. Check the tire inflation pressure and adjust as required.
2. Install the battery. Before installing the battery, be sure it is fully charged.
3. Do daily checking. (See “DAILY CHECK” in “PERIODIC SERVICE” section.)
4. Check all fluid levels. (engine oil, hydrostatic oil)
5. Start the engine. Shut the engine off and walk around the machine and make a visual inspection looking for evidence of oil or other fluids.
6. Run engine a couple of minutes before you put engine under load.
7. With the engine fully warmed up, release the parking brake and test the brakes for proper adjustment as you move forward. Adjust the brakes as necessary.
## ENGINE TROUBLESHOOTING

If the engine is not performing correctly, refer to the table below for the cause.

<table>
<thead>
<tr>
<th>If</th>
<th>Probable cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine is difficult to start.</td>
<td>• Fuel tank or fuel filter is clogged by dirt.</td>
</tr>
<tr>
<td></td>
<td>• Air or water in the fuel system.</td>
</tr>
<tr>
<td></td>
<td>• In winter, oil viscosity increases, and engine cranks slowly.</td>
</tr>
<tr>
<td></td>
<td>• Battery is discharged.</td>
</tr>
<tr>
<td>Insufficient engine power.</td>
<td>• Air cleaner element is clogged.</td>
</tr>
<tr>
<td></td>
<td>• Insufficient fuel flow or quality.</td>
</tr>
<tr>
<td>Engine stops suddenly.</td>
<td>• Insufficient fuel.</td>
</tr>
<tr>
<td>Exhaust fumes are colored.</td>
<td>• Fuel quality is poor.</td>
</tr>
<tr>
<td>Black smoke is emitted from</td>
<td>• Air cleaner element clogged.</td>
</tr>
<tr>
<td>the muffler during operation; power output is lowered.</td>
<td></td>
</tr>
<tr>
<td>Bluish white smoke is emitted from the muffler during operation.</td>
<td>• Too much engine oil.</td>
</tr>
<tr>
<td>Engine will not idle.</td>
<td>• Fuel filter is clogged.</td>
</tr>
<tr>
<td>Engine overheats.</td>
<td>• [For GR2120, GR2120AU] Low coolant level.</td>
</tr>
<tr>
<td></td>
<td>• [For GR2120, GR2120AU] Loose or defective fan belt.</td>
</tr>
<tr>
<td></td>
<td>• [For GR2120, GR2120AU] Coolant flow route corroded.</td>
</tr>
<tr>
<td></td>
<td>• [For GR2020G] Cooling fan trouble.</td>
</tr>
</tbody>
</table>

If you have any questions, contact your local KUBOTA Dealer.

## BATTERY TROUBLESHOOTING

<table>
<thead>
<tr>
<th>If</th>
<th>Probable cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Starter does not function.</td>
<td>• Battery discharged.</td>
</tr>
<tr>
<td></td>
<td>• Poor terminal connection.</td>
</tr>
<tr>
<td></td>
<td>• Battery life expired.</td>
</tr>
<tr>
<td>When viewed from top, the</td>
<td>• Electrolyte level is low.</td>
</tr>
<tr>
<td>top of plates looks whitish.</td>
<td>• Battery was used too much without recharging.</td>
</tr>
<tr>
<td>Recharging is impossible.</td>
<td>• Battery life expired.</td>
</tr>
<tr>
<td>Terminals are severely</td>
<td>• Poor terminal connection or stained terminal.</td>
</tr>
<tr>
<td>corroded and heat up.</td>
<td></td>
</tr>
<tr>
<td>Battery electrolyte level</td>
<td>• There is a crack or pin holes in the electrolytic cells.</td>
</tr>
<tr>
<td>drops rapidly.</td>
<td>• Charging system trouble.</td>
</tr>
</tbody>
</table>

If you have any questions, contact your local KUBOTA Dealer.
### MACHINE TROUBLESHOOTING

<table>
<thead>
<tr>
<th>If</th>
<th>Probable cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine operation is not smooth.</td>
<td>• Hydrostatic transmission oil is low.</td>
</tr>
<tr>
<td>Machine does not move while engine is running.</td>
<td>• Parking brake is on.</td>
</tr>
<tr>
<td></td>
<td>• Transmission oil is insufficient.</td>
</tr>
<tr>
<td>Machine moves when speed control pedal is not depressed.</td>
<td>• Hydrostatic neutral system is not correctly adjusted.</td>
</tr>
<tr>
<td>(Engine is operated.)</td>
<td></td>
</tr>
<tr>
<td>Larger turn radius or turf damage by inside rear axle issue.</td>
<td>• Glide steer system is not correctly adjusted.</td>
</tr>
</tbody>
</table>

If you have any questions, contact your local KUBOTA Dealer.
## MOWER TROUBLESHOOTING

<table>
<thead>
<tr>
<th>If</th>
<th>Probable cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Discharge chute plugged.</td>
<td>• Grass too wet.</td>
</tr>
<tr>
<td></td>
<td>• Grass too long.</td>
</tr>
<tr>
<td></td>
<td>• Cutting too low.</td>
</tr>
<tr>
<td></td>
<td>• Engine rpm too low.</td>
</tr>
<tr>
<td></td>
<td>• Ground speed too fast.</td>
</tr>
<tr>
<td></td>
<td>• Restricted airflow.</td>
</tr>
<tr>
<td>Streaking of uncut grass.</td>
<td>• Ground speed too fast.</td>
</tr>
<tr>
<td></td>
<td>• Engine rpm too low.</td>
</tr>
<tr>
<td></td>
<td>• Grass too long.</td>
</tr>
<tr>
<td></td>
<td>• Blades dull or damaged.</td>
</tr>
<tr>
<td></td>
<td>• Debris in mower deck.</td>
</tr>
<tr>
<td>Uneven cut.</td>
<td>• Mower deck not level.</td>
</tr>
<tr>
<td></td>
<td>• Ground speed too fast.</td>
</tr>
<tr>
<td></td>
<td>• Blades dull.</td>
</tr>
<tr>
<td></td>
<td>• Blades worn.</td>
</tr>
<tr>
<td></td>
<td>• Tire inflation.</td>
</tr>
<tr>
<td></td>
<td>• Mower rollers not adjusted correctly.</td>
</tr>
<tr>
<td>Blades scalping grass.</td>
<td>• Cutting height too low.</td>
</tr>
<tr>
<td></td>
<td>• Blades speed too fast.</td>
</tr>
<tr>
<td></td>
<td>• Ridges in terrain.</td>
</tr>
<tr>
<td></td>
<td>• Rough or uneven terrain.</td>
</tr>
<tr>
<td></td>
<td>• Bent blade(s).</td>
</tr>
<tr>
<td></td>
<td>• Low tire inflation.</td>
</tr>
<tr>
<td></td>
<td>• Anti-scalp rollers not adjusted correctly.</td>
</tr>
<tr>
<td>Belt slipping.</td>
<td>• Belt tension incorrect.</td>
</tr>
<tr>
<td></td>
<td>• Mower deck plugged.</td>
</tr>
<tr>
<td></td>
<td>• Debris in pulleys.</td>
</tr>
<tr>
<td></td>
<td>• Worn belt.</td>
</tr>
<tr>
<td>Excessive vibration.</td>
<td>• Debris on mower deck or in pulleys.</td>
</tr>
<tr>
<td></td>
<td>• Damaged mower belt.</td>
</tr>
<tr>
<td></td>
<td>• Damaged pulleys.</td>
</tr>
<tr>
<td></td>
<td>• Pulleys out of alignment.</td>
</tr>
<tr>
<td></td>
<td>• Blades out of balance.</td>
</tr>
<tr>
<td>Mower loads down machine.</td>
<td>• Engine rpm too low.</td>
</tr>
<tr>
<td></td>
<td>• Ground speed too fast.</td>
</tr>
<tr>
<td></td>
<td>• Debris wrapped around mower spindles.</td>
</tr>
<tr>
<td>Grass tips are jagged and turn grayish</td>
<td>• Blades dull.</td>
</tr>
<tr>
<td>brown.</td>
<td>• Blades worn.</td>
</tr>
<tr>
<td></td>
<td>• Mower deck is not level.</td>
</tr>
</tbody>
</table>

If you have any questions, contact your local KUBOTA Dealer.
INDEX

Air Cleaner Element ........................................ 53
Air Cleaner Element ........................................ 73
Air Cleaner Paper Element ................................. 61
Amount of Fuel and Refueling ............................. 45
Anti-freeze ....................................................... 72
Battery Condition ............................................. 59
Biodiesel Fuel (BDF) .......................................... 40
Blade .................................................................... 77
Block Heater (Option) ......................................... 14
Brake ................................................................... 63
Bulbs .................................................................... 77
Carbon Canister Air Filter .................................... 54
Cold Weather Starting ......................................... 14
Coolant Level ....................................................... 48
Cruise Control Device ......................................... 20
Cutting Height Control Dial ................................ 25
Directions for Use of Power Steering ..................... 23
Easy Checker (TM) ............................................... 21
Engine Break-in ................................................... 17
Engine Breather Hose ......................................... 75
Engine Breather Hose ......................................... 76
Engine Oil [GR2020G] ........................................... 60
Engine Oil [GR2120, GR2120AU] ........................... 66
Engine Oil Filter Cartridge .................................... 65
Engine Oil Level ................................................... 44
Engine Overheating Precautions ............................ 21
Engine Shroud ..................................................... 68
Engine Shroud Panel ............................................ 62
Engine Start System ............................................ 51
Engine Stop (By manual) ........................................ 15
Engine Stop Lever (Inside the hood) ...................... 15
Fan Drive Belt Tension ......................................... 63
Flush Cooling System and Changing ....................... 71
Coolant ................................................................ 71
Front Axle Case Oil ............................................. 70
Front Axle Pivot ................................................... 68
Fuel Filter ............................................................ 62
Fuel Filter ............................................................ 68
Fuel Filter ............................................................ 71
Fuel Gauge .......................................................... 22
Fuel Injection Nozzle (Injection Pressure) ............... 71
Fuel Lines and Fuel Vapor Lines ............................ 76
Fuel Lines, Fuel Vapor Lines .................................. 74
Fuel System ........................................................ 79
Fuses ................................................................... 76
Gear Box Oil ........................................................ 64
Gear Box Oil Level ............................................... 55
Glide Steer .......................................................... 24
Greasing .............................................................. 55
Head Light Switch ................................................. 18
Hour meter .......................................................... 22
Hydraulic Hose ..................................................... 73
Hydraulic Hose ..................................................... 76
Hydraulic Lift Lever .............................................. 19
Immediately Stop the Engine if ............................ 21
Inflation Pressure .................................................. 31
Injection Pump ...................................................... 72
Intake Air Line ...................................................... 75
Intake Air Line ...................................................... 76
Key Switch ........................................................... 12
KRA system Normal Operating Mode ...................... 27
KRA system Override Mode .................................... 28
Lubricating All Grease Fittings ............................... 49
Lubricating Oil for New Machines .......................... 17
Machine Break-in .................................................. 17
Mounting the Mower Deck .................................... 7
Movable Parts ...................................................... 50
Mower Belt .......................................................... 79
Mower Gear Box Oil Seal ...................................... 75
Mower Gear Box Oil Seal ...................................... 76
Oiling ................................................................. 56
OPC System ........................................................ 52
Operator's Seat ..................................................... 18
Parking ............................................................... 23
Parking Brake ......................................................... 19
Pre cleaner and Air Cleaner Paper Element ............. 50
PTO Control System ............................................... 52
PTO Lever ............................................................ 28
Radiator and Screen to Prevent Overheating ............. 46
Radiator Hose ....................................................... 76
Radiator Hose and Clamp ...................................... 73
Spark Plug Condition & Gap ................................... 68
Speed Control Pedal ............................................. 20
Stopping .............................................................. 21
Throttle Lever ....................................................... 19
Throttle Lever and Choke Lever ............................... 13
Tire Pressure ........................................................ 47
Transmission Fluid ............................................... 69
Transmission Fluid Level ....................................... 69
Transmission Oil Filter Cartridge ......................... 67
Transmission Strainer ............................................ 70
Warm-up and Transmission Oil in the Low Temperature Range ........................................... 15